

Instructions for use



HtMonitEv

Universal monitoring software
with data-batch archiving for
technology processes

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1 Introduction

HtMonitEv is a universal monitoring software with option for data-batch database, which means the data from the technology processes together with the information about the production batches are archived and then these data are displayed.

This software can be divided into monitoring part and data-batch archiving part from the functional point of view.

Monitoring part

It enables to monitor 4 devices (controllers Ht200, Ht205, HtInd, HtCer, Ht40, Ht60, Ht700, meter Ht100 and energy meter EM24).

Monitored values, usually measured temperature and set-point, are read from the devices and they are shown on displays and in the graph.

All monitored values are stored into database and they can be viewed from the memory.

Software is furnished with the functions for back-up and recovery of database from the back-up files. During the periodical back-up, it is secured that it does not come up to the permanent loss of data.

With help of HtMonitEv you can edit, start and end up the programs in the programmable controllers. You can also download the data from the dataloggers to PC via this software.

Archived values can be printed in the graphical or table format.

Part for archiving of records for a batch

In this part for archiving the records for a batch, you can start and end the records for a batch, enter the parameters for archiving of records for batches, edit parameters of these data for archiving, print protocols, ...

Setting of application, entering data for records archiving, editing records for batches and their archiving,, can be secured with the password with the rights for access to this database.

Administrator of this software will assign individual users the rights for work in the application HtMonitEv.

2 Guide for getting software with records for a batch to work

In this chapter you can find the description of all the tasks that you need to do for proper installation of this application.

Connection of devices to PC

In this chapter you will find the description how to connect devices with PC, recommended convertors, setting of addresses in devices,

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Installation of software HtMonitEv

Brief guide-book for the installation of software HtMonitEv on PC, recommended configuration of PC.

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First start-up of the software, entering of licence number

Description of possibilities for running a software, registration and limitation if a software is not registered.

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Setting of monitored devices

Setting of communication line, reading of configuration of the monitored devices,

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Setting of groups with records

Matching of the monitored values with the groups with records, renaming the groups with records for batches (for example „Furnace for hardening“, ...).

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To define users

To define the list of users including their authorization – limitations for work with HtMonitEv.

page 14

In further chapters, you will find these items:

- In the window „**Overview**“ there is a work with graph, programming of devices, operation of datalogger,
- In the window „**Records**“ there is a start and end of data-batch records, editing these records, print the protocol,
- In the window „**Setting**“ how to set all the parameters.
- In the window „**Backup**“ there is a description of back-up of database and recovery of data.
- In the chapter „**LAN – brief description of network**“ the main terms of LAN net will be explained.

2.1 How to link devices with PC

The communication line EIA485 is used for the connection of devices to PC. Personal computers are not generally equipped with this line, for that reason the connection must be realized with the external convertor.

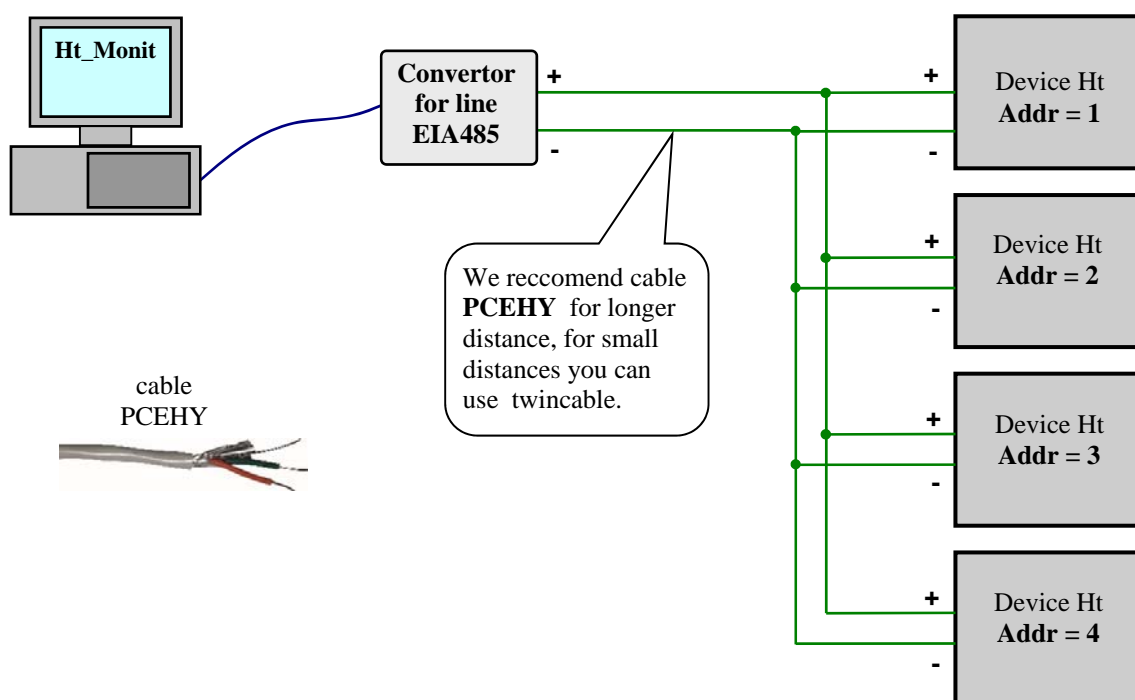
We recommend to use the following convertors:

- **RS232/EIA485**, for example type **UC485**. If a PC is not fitted with the interface RS232, it is possible to use the extending card with this interface.
- **LAN/EIA485**, for example type **GNOME485**. This interface is most difficult to set.
- **USB/EIA485**, e.g. type **SB485**. USB interface is the least reliable and you should choose it only in case if you can't use interface RS232 or LAN.

Wiring of devices with the line EIA485

The devices are interconnected with the transducer via an EIA485 line. The basic properties of the line include:

- Maximum line length 1200m,
- Parallel connections of the devices,
- Maximum length of branch line to a device is about 1.5m,
- EIA485 line must not be placed next to power conductors



The devices listed in the following table can be linked on the communication line EIA485 via the description below:

Device	EIA485 (+)	EIA 485 (-)	EIA 485 (Shielded)
Convertor	RxTx+	RxTx-	GND
Ht200	T+/R+ ... term.5 (Comm1) term.8 (Comm2)	T-/R- ... term.4 (Comm1) term.7 (Comm2)	Com ... term.6 (Comm1) term.9 (Comm2)
Ht205	T+/R+ ... term.5 (Comm1) term.8 (Comm2)	T-/R- ... term.4 (Comm1) term.7 (Comm2)	Com ... term.6 (Comm1) term.9 (Comm2)
Ht Industry	T+/R+ ... term.5 (Comm1) term.8 (Comm2)	T-/R- ... term.4 (Comm1) term.7 (Comm2)	Com ... term.6 (Comm1) term.9 (Comm2)
HtCeramic	T+/R+ ... term. 5	T-/R- ... term. 4	Com ... term. 6
Ht40	T+/R+ ... term. 5	T-/R- ... term.4	Com ... term. 6
Ht60	T+/R+ ... term.5	T-/R- ... term. 4	Com ... term. 6
Ht700	T+/R+ ... term. 5	T-/R- ... term. 4	Com ... term.6
Ht 100	T+/R+ ... term. 22	T-/R- ... term.21	Com ... term. 23
EM24-DIN	B+ ... term. 42	A- ... term. 41	GND ... term. 43

Setting of addresses in devices

Set the addresses 1 to 4 on the monitored devices:

- The first device ... „**Addr = 1**“
- The second device ... „**Addr = 2**“
- The third device ... „**Addr = 3**“
- The fourth device ... „**Addr = 4**“

Addresses in devices should be set in **configuration level**, menu for setting of communication line.

LAN interface, convertor GNOME485

The convertor is linked to LAN line with the cable UTP (connector RJ45). The power supply of the convertor is secured with external supply source.



The devices can be linked via this line EIA485 to the convertor. If there are long distances among the devices, one single convertor can be used for each device. In case that it is possible to connect more devices (maximum number is 4) through the communication line EIA485, then you can use one convertor GNOME485 for these devices.

Each convertor must have its sole IP address and number of the communication port. The data transfer can be secured with the password. The configuration of convertor can be performed within the scope of local group of network through the setting in the window „Setting“.

Interface RS232, convertor UC485

The convertor is connected to the RS232 communication line of the computer (connector CANON 9) via an extension cord.

The convertor is powered from an external power source. All devices must be linked to one convertor.



2.2 Installation of software HtMonitEv

The software is designed for single computer installation. All licensing agreements (licensed right, limitation of liability, licence termination, ...) are presented in the context of the software installation. By installing the monitoring software HtMonitEv, you express your agreement with the licensing conditions.

Recommended configuration of PC

- Hardware of computer complying with the demands of OS.
- RAM 1024MB, HDD 80GB.
- CD drive.
- Serial port for connection of EIA485 line transducer or Ethernet.
- Keyboard, mouse.
- Monitor with minimum resolution 1024 x 768 pixels.
- Backup source with the function of system switch off after power cut.
- OS WINDOWS 7 or higher
- Antivirus program.

Instalace programu

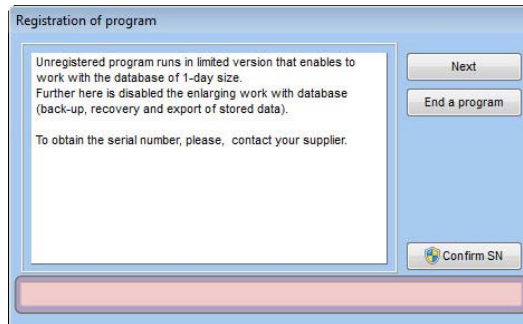
- Put the CD with the universal monitoring software to the CD drive.
- Confirm the installation.
- Unless automatic installation starts, start the install.exe program (saved on the CD).
- Proceed according to hints of the software installation.

2.3 First start-up and entering the licence number

Start the program using one of the following option:

- Directory “C:\HTH8\Ht_Monit\“ contains an executable file “HT_MonitEv.exe“. Start the program by double clicking this file with mouse.
- you can start the software “HtMonitEv“ from the desktop of PC
- via menu “Start / Programs / HtMonitEv“.

If the program is not registered, during the start there is a registration window shown, see picture below.



The “Continue” button is inactive for the first 5 seconds.

After elapse of the given time interval, the application may be used further without setting the serial number in the restricted version. The registration window will be shown again after the next application start.

If you have purchased a licence from your supplier then you have received a serial number used for the software registration, enter the serial number into the window in lower part of screen (the area marked with the red broken line in the screenshot above) and click the button “Confirm SN“. If the entered number is correct, the program will be closed and the next start up will directly open the unrectricted version. In the case of a wrong number setting nothing will happen.

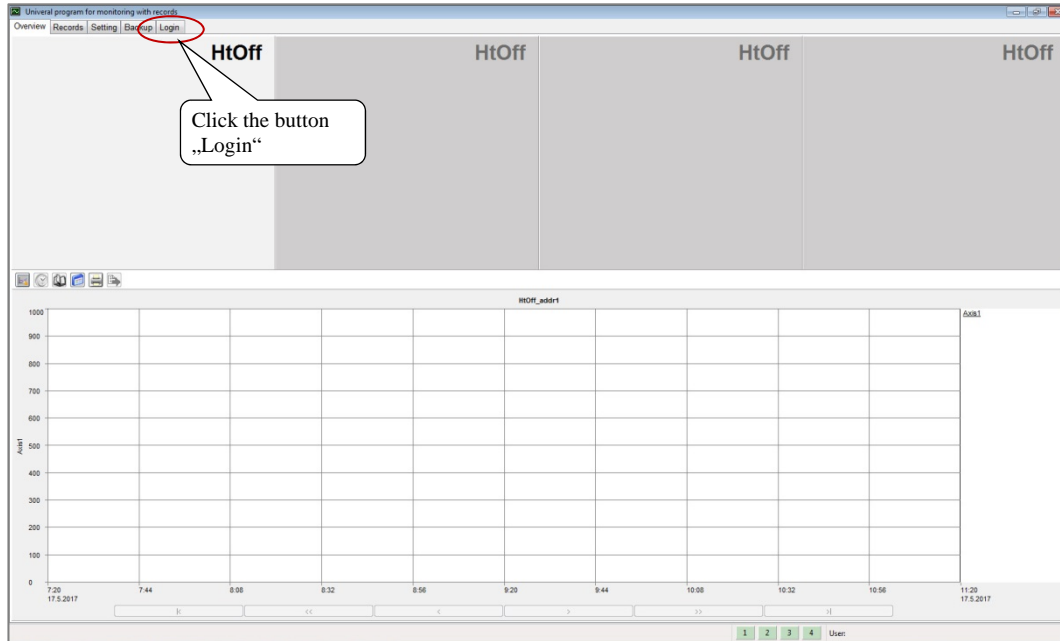
The application may be ended up with the “End a Program“ button without entering the serial number.

If the software is registered, it allows only monitoring of devices without the access to old data and it makes possible –data batch records for limited period of max. 10 minutes.

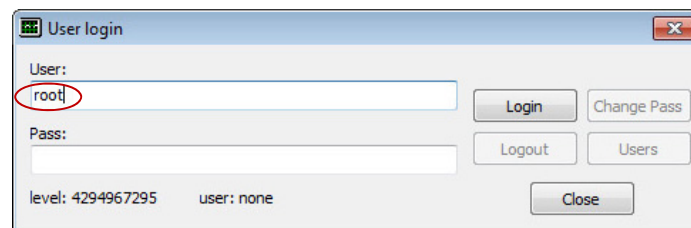
2.4 Setting of the monitored devices

When you run a program, the overview screen will open, devices under monitoring are not set.

Press the button „Login“.



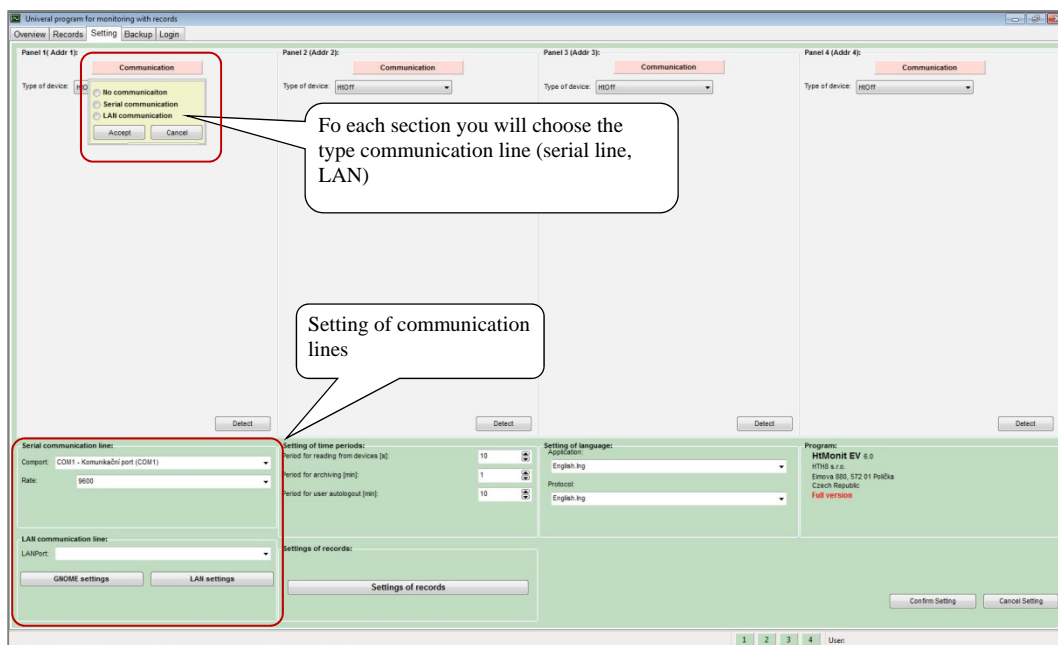
Enter „root“ into “ the User“ text box, do not enter your password and click the button „Login“. Thus you have performed the initial Login to the application.



In the dialogue window „Setting“, you will choose the type of the communication for every section individually (serial communication, LAN communication).

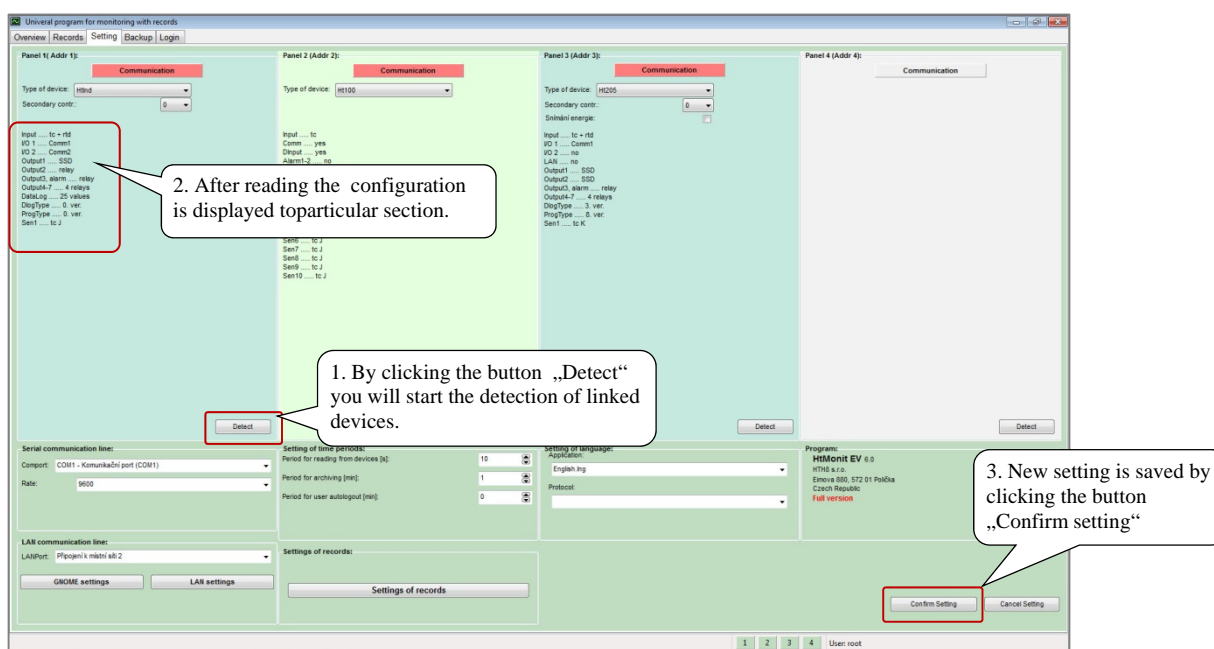
If the device is not set in the particular section, leave the setting „No communication“.

In left-hand lower part of the window you will set the parameters and features of the communication lines. Detailed information about setting can be found on page 32.

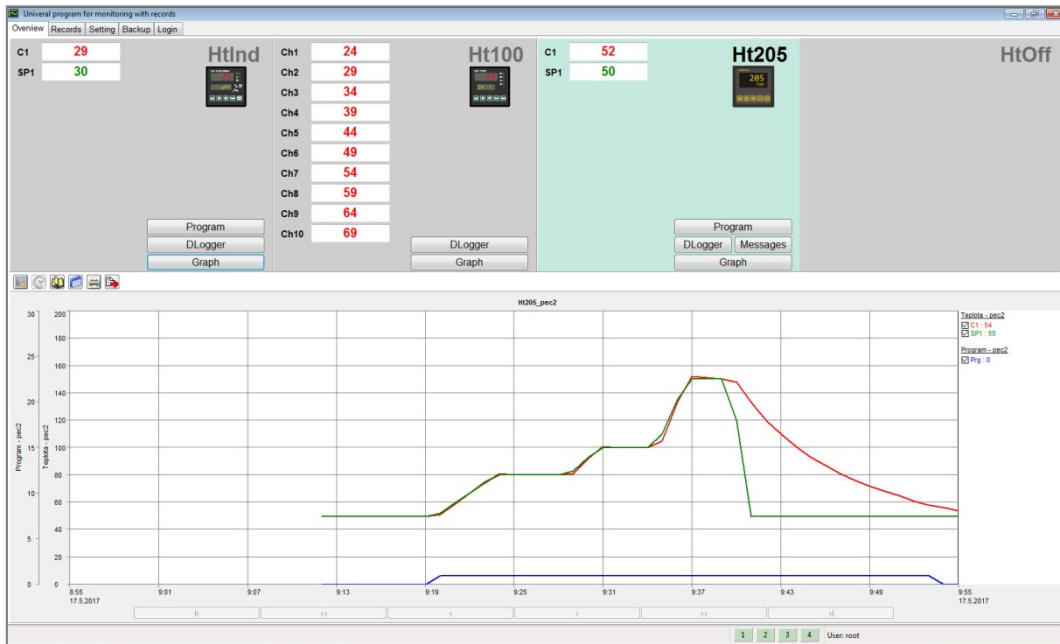


After setting of communication lines, you should carry out the detection of the linked devices.

If the addresses (1,2,3,4) are set properly on the devices (1, 2, 3, 4) and the devices are linked, the configuration of device will be shown. You will store the new setting by clicking the button „Confirm setting“.



If you switch over to the panel „Overview“, the measured values of the monitored devices are displayed.



Then you can start to set the graphs, see the description from page 18.

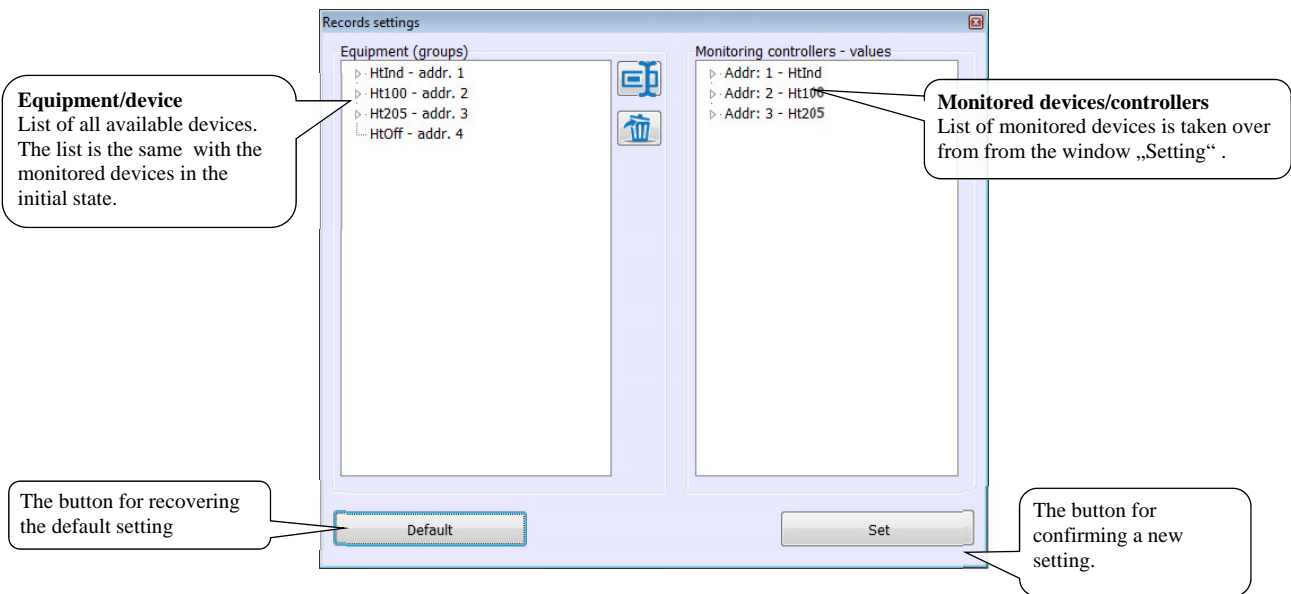
2.5 Setting the groups with records

Important:

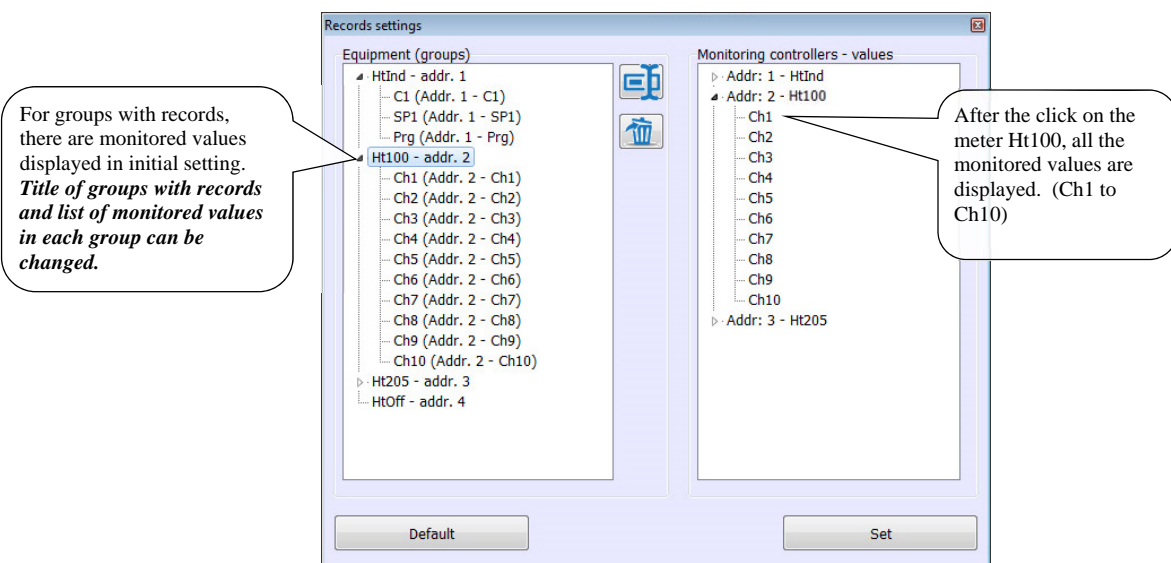
The groups with records can be set after setting the graphs because of taking over parameters (ranges, titles of axes). If you change the setting of graphs later, you can take over the setting for the records of the groups by opening the panel „Records setting“ and by clicking the button „Set“. This new setting will be written into all records except the records for which the setting of graphs was changed during the editing of protocol in the window „Records“ and stored.

The window for setting of the records of the groups can be started in the panel „Setting“ by clicking the button „Records setting“, see page 31.

Appearance of the window for setting of records of the groups in initial setting:



Appearance of window after clicking of monitoring and groups with records:



Example of setting of the groups with records

Setting of records groups will be described by the example of setting 2 furnaces with monitoring of temperatures on log through meter Ht100.

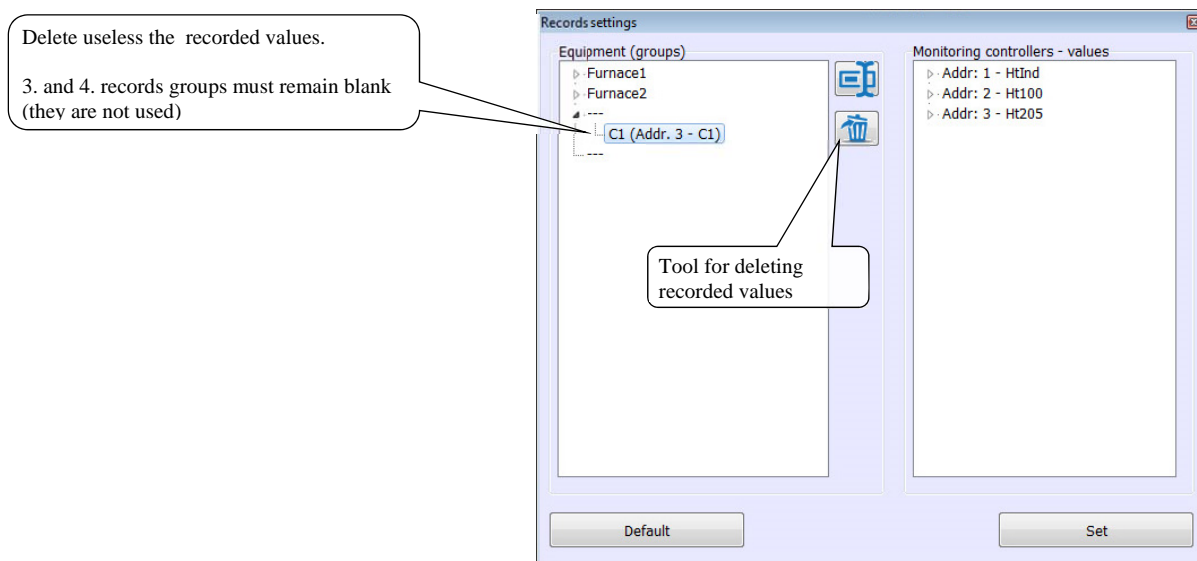
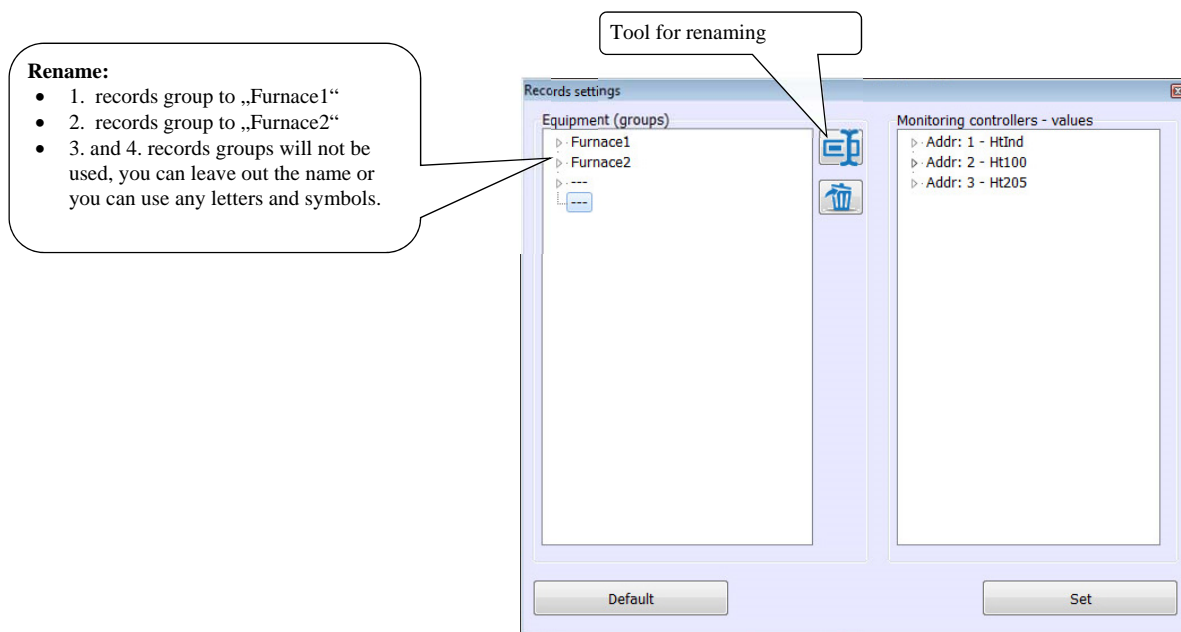
Furnace 1 (1st records group):

- The furnace will be controlled with the controller HtIndustry (addr1),
- Temperatures from the channels 1 to 4 of meter Ht100 will be recorded (addr2),
- Then the running program on controller HtIndustry will be recorded (addr1).

Furnace 2 (2nd records group):

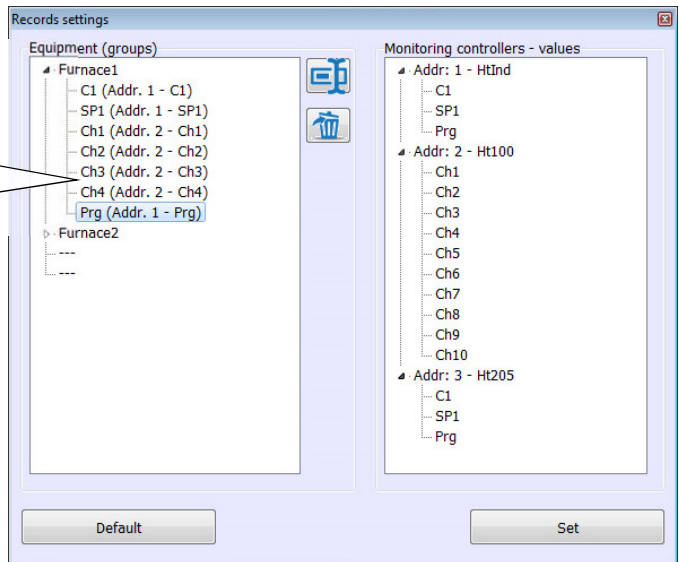
- The furnace will be controlled with the controller Ht205 (addr3),
- Temperatures from the channels 5 to 10 of meter Ht100 will be recorded (addr2),

3rd and 4th group with records will not be used.

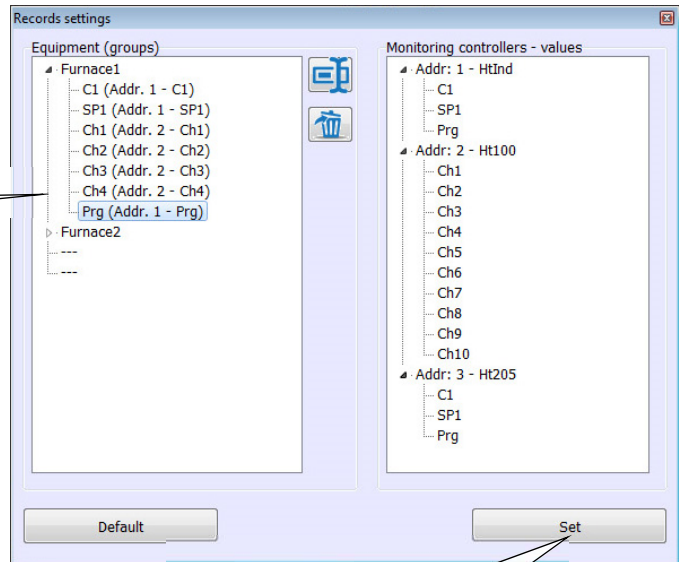


Move the requested recorded values from the right window (Monitoring controllers - values) to left part of the window (Equipment - groups) by the mouse.

Titles of recorded vales can be changed.



Final setting of recorded values.



Confirm the Setting of records groups

2.6 Definition of users

Some changes in software HtMonitEv can be performed only by the authorized users (setting of application, editing of records, ..).

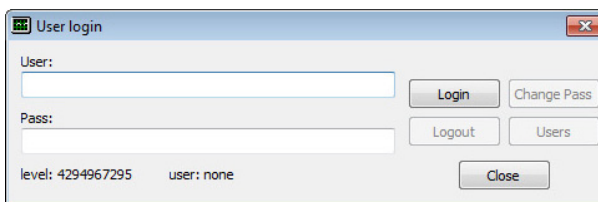
We recommend the administrator to create his own user account with full rights, to delete an user with title „root“ and create accounts for all other users with limitations of their rights.

Setting of users should be carried out in the panel „User login“ that is dedicated for:

- Log – in to application,
- Definition of new users and setting of their rights,
- Deleting users.

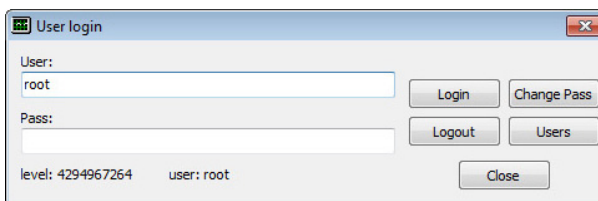
Log in to application

Open the panel „User login“.



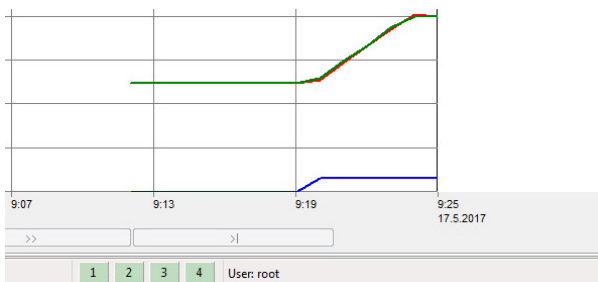
When you make first log in, enter your user name to „root“, without password „Pass“.

After creating users accounts, enter your user log in name „User“ and password „Pass“.



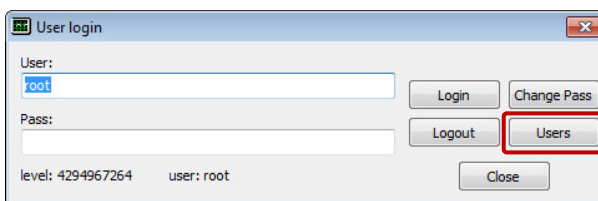
Click the button „Log in“.

Name of the log-in user will appear in the right-hand bottom corner of software HtMonitEv.



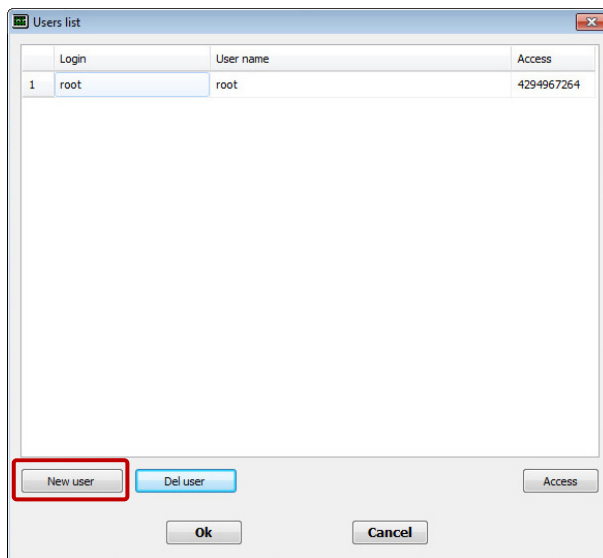
How to create new users

Click the button „Users“



It opens the window „Users list“.

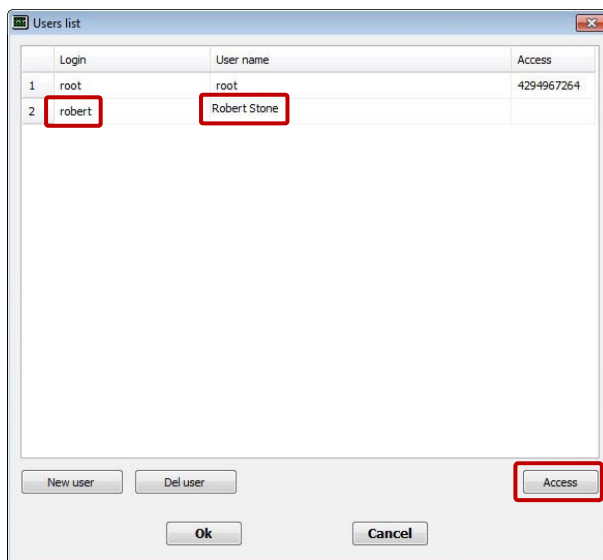
For adding a new user, you should click the button „New user“.



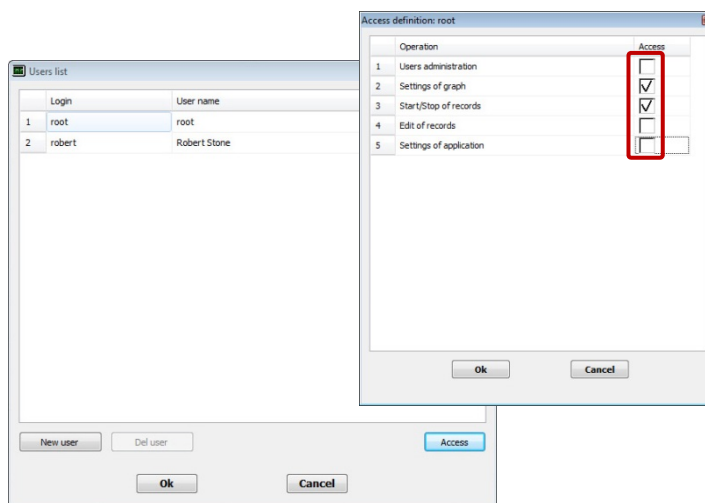
Enter:

- Log in name of user (Robert), with help of this login name the user will enter the system.
- The whole name of user (Robert Stone). This name will be displayed in the right hand bottom corner of software.

Click the button „Access“, it will open the panel for definition of access rights for the chosen users.



Set the access rights of user and confirm.

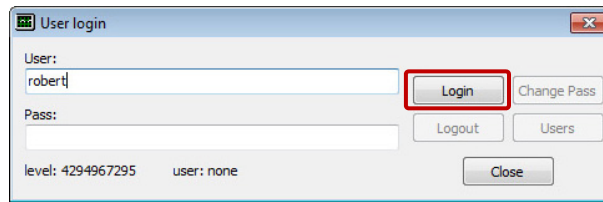


When you finish the definition of own users, we recommend to delete the user „root“ .

Setting of password for user

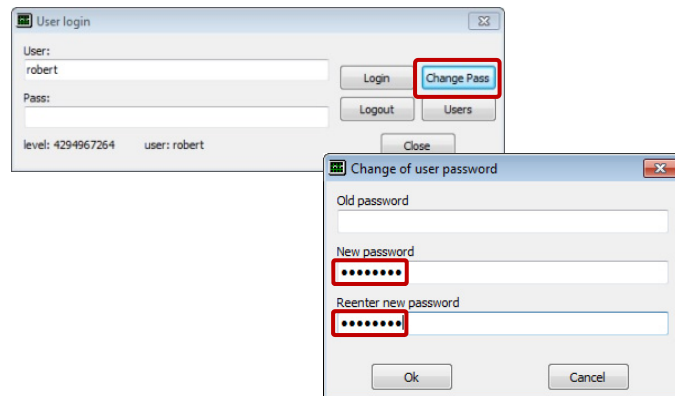
Password setting is performed by user himself according to the following procedure:

First the user will log in under his name.



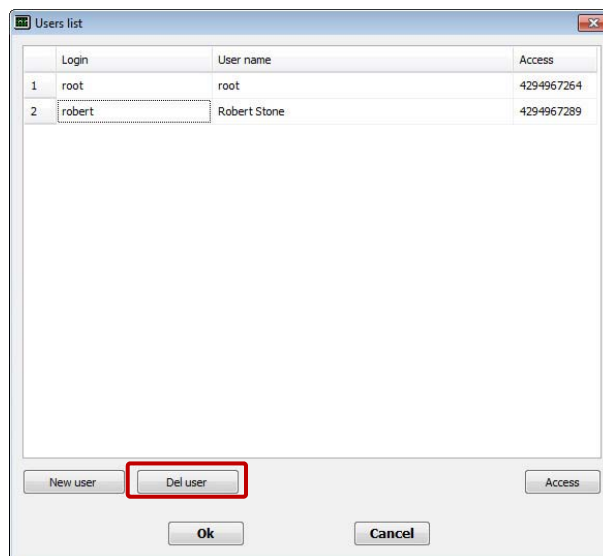
After log in, he will click the button „Change Pass“. It will open the dialogue window „Change of user password“ for changing the password.

If the password is not set yet, the user will enter only new password to text boxes „New password“ and „Reenter new password“. User will confirm the setting by clicking the button „OK“.



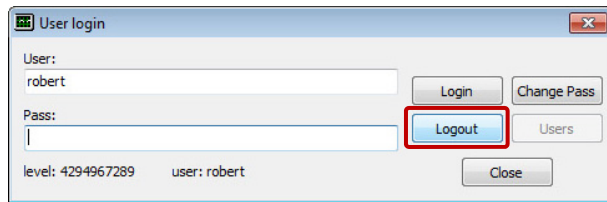
Deleting an user

You can delete the user in the window „Users list“ by choosing the user and by clicking the button „Del user“.



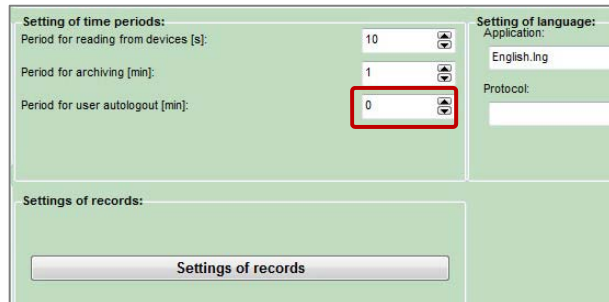
Log out of an user

You can log out the user in the window „User login“ by clicking the button „Logout“.



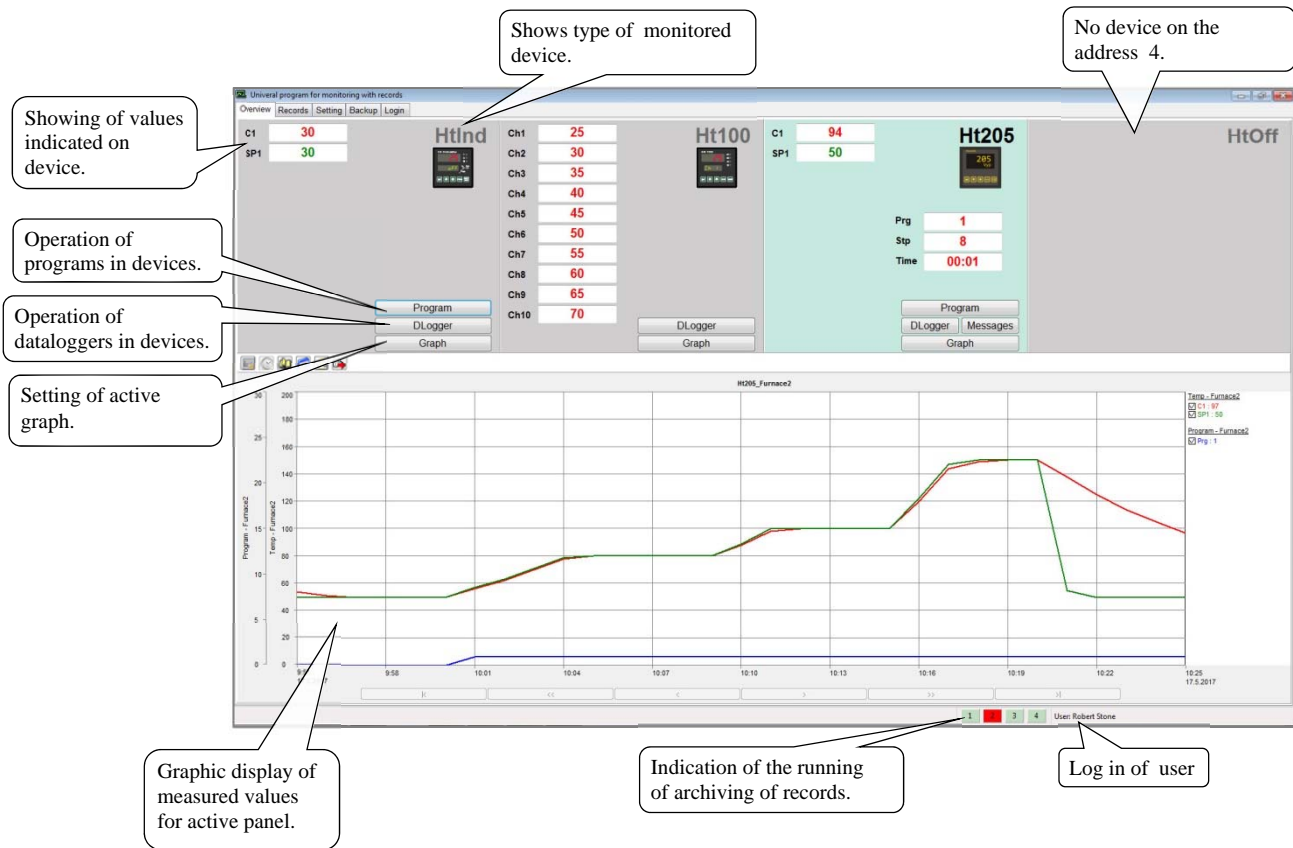
Logout of user can be done automatically after elapsing of the preselected period, when the application is not active.

The period for automatic logout you can set in the panel „Setting“, parameter „Period for user auto- log out [min]:“



3 Panel „Overview“

After starting the software, the “Overview” window will be shown. In this window, the values that are read from devices, are displayed in numerical as well as graphic format, see the picture below.



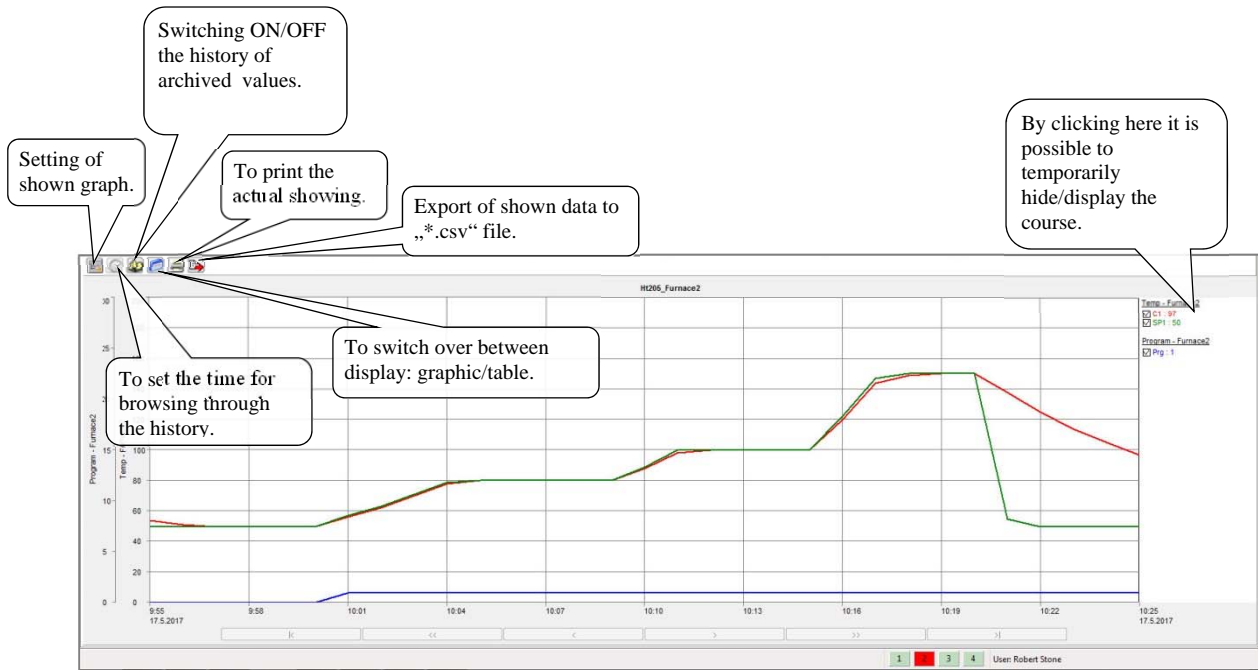
In the upper section of the window there are four separate sections displaying the indicated values for the connected devices.

The first panel on the left corresponds to the device connected to address 1, the second section from the left is for the device with the address 2, and so on as far as address 4. The graph in the bottom part of the panel always shows the course of the values from one section. If there are negative values in the graph, it means that these values can express the error messages of the line, see the table below. You can change over the graph with the button „Graph“. The section, for which the graph is displayed, has the coloured background.

Devices Ht	-1000	Value is not measured/read
	-1001	Stp value is switched OFF
	-1002	Error of input sensor or sensor is not set
	-1003	Error in communication with device
	-1004	Reading of values from unknown register of the device
Devices EM24	-2147483644	Error in communication with device

Graph

The time course of monitored values is displayed in the graph. Setting of graph is intuitive, description can be found on the following pages.



Setting of graph

After you enter the menu „GRAPH SETTING“ the window with 4 flags is open where you can set the parameters of showing. The first marker „TIME AXIS“ is intended for setting of the time axis (figures shown at the axis, division of the axis into uniform stages and definition of the length of the time axis). In the second marker „AXIS Y“, it is possible to set the features of axis „Y“ (if the axis is shown, description of axis, units, range from to, number of uniform stages of axis and setting of the primary axis) see picture below.

Time axis

The screenshot shows the "Graph setting for 'Ht205_Furnace2'" window with the "Time axis" tab selected. Callouts point to various settings:

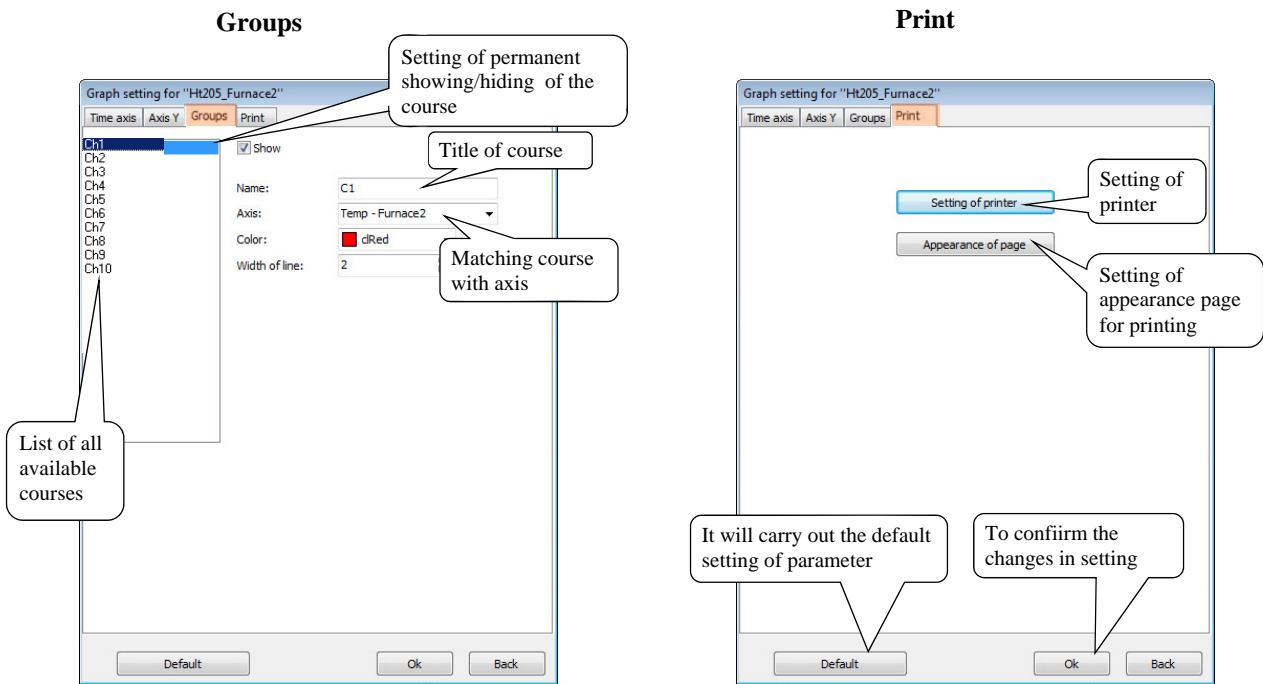
- "Title of graph" points to the "Description:" field containing "Ht205_Furnace2".
- "Number of steps in grid" points to the "Number of steps in grid:" field set to 10.
- "Data that will be shown" points to the "Labels" section where "Time" and "Date" are checked.
- "Length of time axis:" points to the "Day", "Hour", and "Minute" fields, which are set to 0, 1, and 0 respectively.

Axis Y

The screenshot shows the "Graph setting for 'Ht205_pec2'" window with the "Axis Y" tab selected. Callouts point to various settings:

- "Showing/hiding of axis in the graph" points to the "Show" checkbox, which is checked.
- "Title of axis" points to the "Description of axis:" field containing "Temp - Furnace2".
- "Units shown in the legend and at the title of axis" points to the "Units:" field.
- "List of available axes" points to a list of axes (Axis1 to Axis10) on the left side of the window.
- "Range of axis Y from:" points to a field set to 0.
- "Range of axis Y to:" points to a field set to 200.
- "Increment of axis Y:" points to a field set to 20.

In the third marker „GROUPS“ you can set the parameters of individual courses (if the course is shown, title of the course, colour and width of line). The fourth marker „PRINT“ includes options for printing the graph.

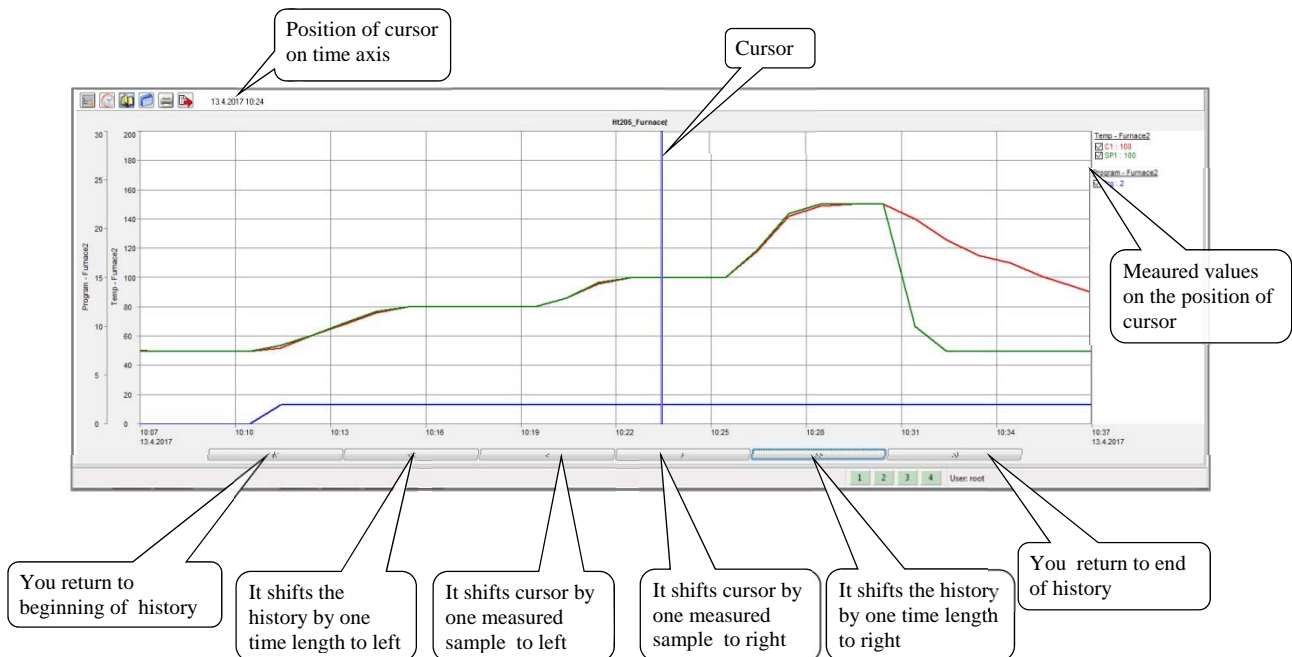


The requested changes will actuate after the confirmation with the button „OK“.



Switching ON/OFF the history of measured values

In mode of showing „HISTORY“ there is a cursor shown in the graph that helps you browse through the recorded course of measured values. The recorded values on the position of the cursor are displayed in the right-hand part of the graph. Below the graph you can find the navigation buttons activated that will make you possible to move the cursor back and forward, see the picture below.



You can move the cursor by clicking of PC mouse in the frame of visible screen.



Setting of time and date for browsing through the history

This function is active only in mode of history of measured values. By entering the date and time the showing of the course of values is achieved from the defined term.

Time of history from:

Year: 2017

Month: 5

Day: 17

Hour: 9

Minute: 9

Ok Back



Switching over of graphic showing

With help of this function you can switch over between the showing „graph / table of measured values“. Values are written to the table according to the actual showing of the graph (from the oldest time sample). To make it easier the browsing through the table there are buttons shown in the right-hand part. If the table is shown in history of measured values, it is possible to use the function „definition of time for browsing through the history“ after you enter the initial setting of the first value in the table.

Date	Time	C1	SP1	Ptg
17.5.2017	9:43	110	50	1
17.5.2017	9:44	101	50	1
17.5.2017	9:45	93	50	1
17.5.2017	9:46	87	50	1
17.5.2017	9:47	81	50	1
17.5.2017	9:48	76	50	1
17.5.2017	9:49	72	50	1
17.5.2017	9:50	68	50	1
17.5.2017	9:51	65	50	1
17.5.2017	9:52	61	50	1
17.5.2017	9:53	58	50	1
17.5.2017	9:54	56	50	0
17.5.2017	9:55	54	50	0
17.5.2017	9:56	51	50	0
17.5.2017	9:57	50	50	0
17.5.2017	9:58	50	50	0
17.5.2017	9:59	50	50	0
17.5.2017	10:00	50	50	0
17.5.2017	10:01	56	57	1
17.5.2017	10:02	62	63	1
17.5.2017	10:03	76	71	1

Callouts:

- It moves showing of table by one screen up
- It shifts the cursor in the table by one line up
- It shifts the cursor in the table by one line down
- It moves showing of table by one screen down



Print

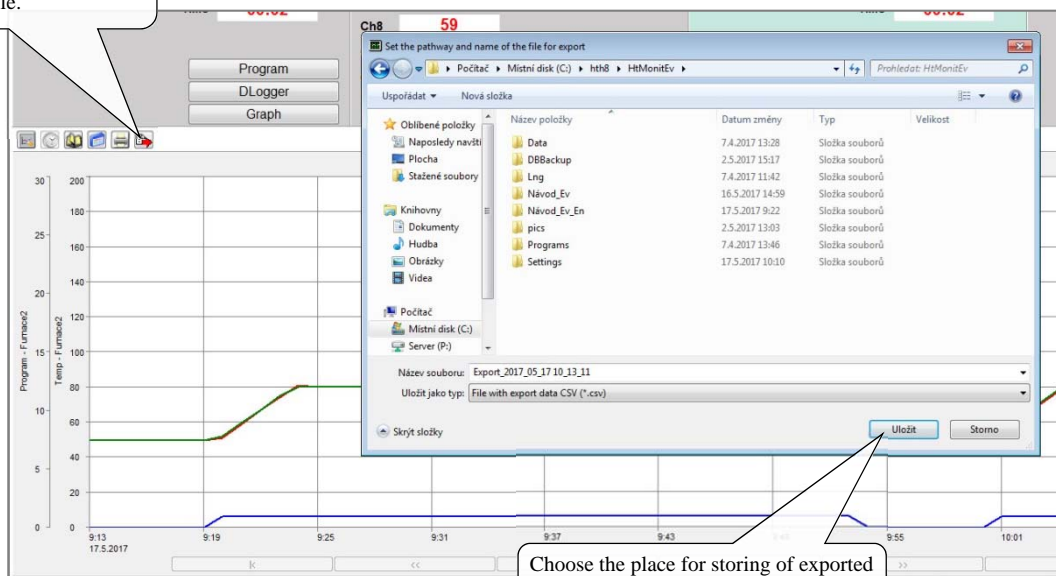
In case of using this function, the actual showing (graph or table) will be sent on the printer. The actual setting of the appearance of the page will be used for printing that was defined in „GRAPH SETTING“.



Export of data

This exports data from visual part of the graph into „*.csv“ file.

Click the button for data export. It opens the window for selection of storing of exported file.



Choose the place for storing of exported file and click the button „Save“.

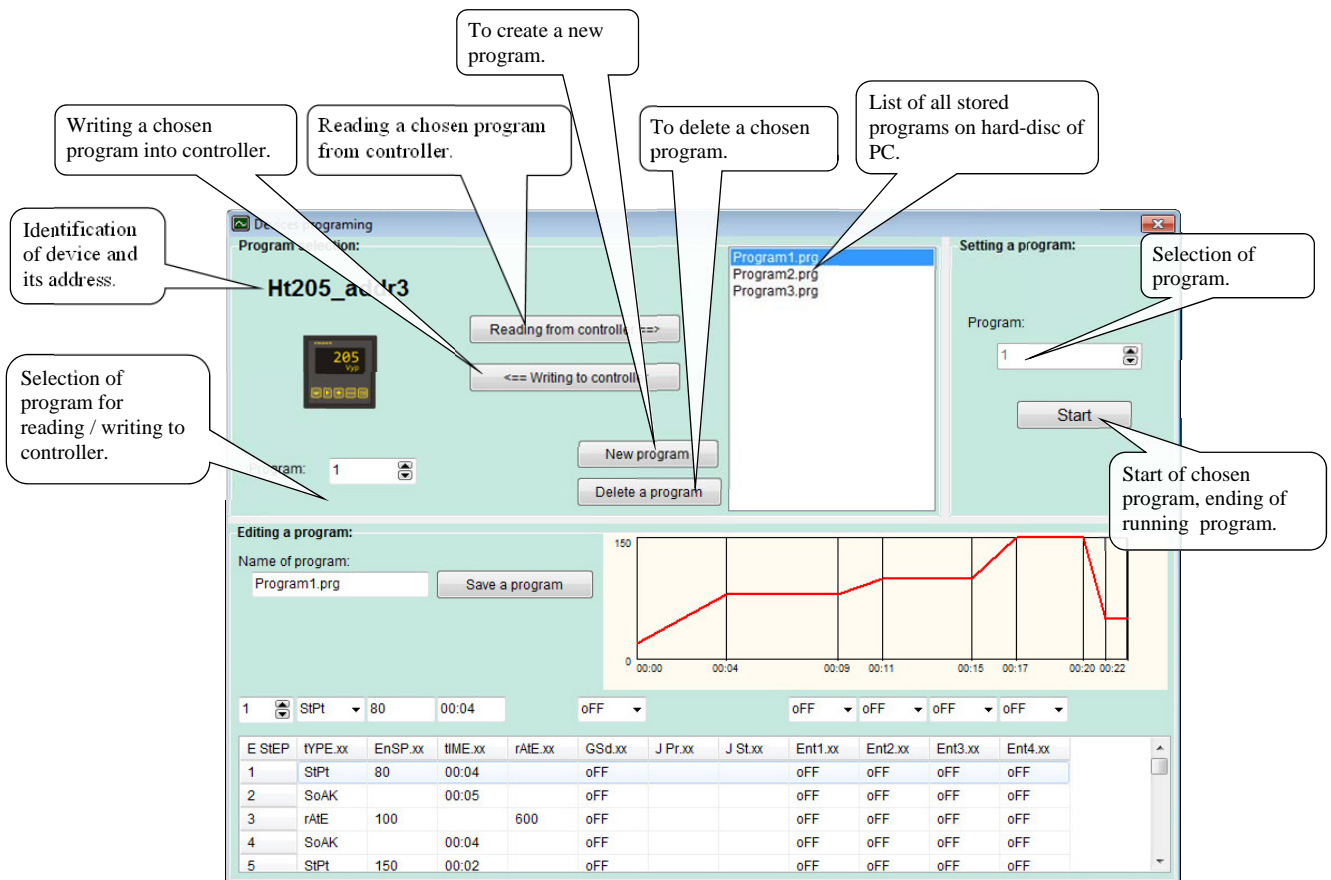
Exported data are stored in „*.csv“ file and they can be open for example in program MS Excel.

The screenshot shows Microsoft Excel with the file 'Export_2017_04_28_15_09_06 - Microsoft'. The data is displayed in a table with columns for Date, Time, C1, SP1, and Prg.

	A	B	C	D	E	F	G	H	I
1	Datum	Čas	C1	SP1	Prg				
2	28.4.2017	14:08:47	30,7	25	1				
3	28.4.2017	14:09:47	30,7	25	1				
4	28.4.2017	14:10:47	30,7	25	1				
5	28.4.2017	14:11:47	30,7	54,2	1				
6	28.4.2017	14:12:47	30,7	108,2	1				
7	28.4.2017	14:13:47	30,7	162,2	1				
8	28.4.2017	14:14:47	30,7	216,2	1				
9	28.4.2017	14:15:47	30,6	270,2	1				
10	28.4.2017	14:16:47	30,6	324,2	1				
11	28.4.2017	14:17:47	30,7	377,3	1				
12	28.4.2017	14:18:47	30,7	431,4	1				
13	28.4.2017	14:19:47	30,7	450	1				
14	28.4.2017	14:20:47	30,8	450	1				
15	28.4.2017	14:21:47	30,8	152,5	1				
16	28.4.2017	14:22:47	30,8	25	1				
17	28.4.2017	14:23:47	30,7	25	1				

3.1 How to define a program in the device

If a programmable controller is detected by the software, then the button “Program” is displayed in the panel corresponding to this controller. When you press this button, the window for operator how to handle the program in this device is opened, see picture below.



How to read the program from the controller

Set the number of the program that you want to read from the controller in the part of the window „Program“. After clicking the button „Reading from controller“, the program from the controller is read from the controller to PC.

The read program from the controller is shown in the part of the window „Editing a program“. You can give the name to a program and then store it in PC.

How to write a program to controller

Choose the program that you want to write to the controller in the part of the window „Program“.

In the text box „Program“, you should set the number of the program in the controller, on which you want to save the program.

By clicking the button „Writing to controller“, you will make a copy from PC to controller.

To start / end a program

In the part of the window „Setting a program“, it is possible to make a remote start of the chosen program or end the running program. The meaning of the button is changed depending on the state of the device that you control.

The meaning of the button is changed with time delay (it is recovered with the period of reading values from the devices).

Editing a program

For making and editing a program, the window „Editing a program“ is intended, see following picture.

The screenshot shows the 'Editing a program' window. At the top, there is a text field for 'Name of program:' containing 'Program1.prg' and a 'Save a program' button. Below this is a graph showing a red line representing the program's output over time, with the x-axis labeled from 00:00 to 00:22 and the y-axis from 0 to 150. Below the graph is a table with columns: E, SIEP, TYPE.xx, EnSP.xx, TIME.xx, rAIE.xx, GSd.xx, J Pr.xx, J St.xx, Ent1.xx, Ent2.xx, Ent3.xx, Ent4.xx. The table contains 5 rows of data. Callouts point to various elements: 'To rename the program for editing.' points to the name field; 'Type of step in program.' points to the SIEP dropdown; 'Number of step for editing.' points to the EnSP field; 'Single steps of program.' points to the TYPE.xx field; 'Editing line of program step.' points to the graph; 'Overview displaying of output of the edited program.' points to the graph; and 'Overview table of the edited program.' points to the table.

E	SIEP	TYPE.xx	EnSP.xx	TIME.xx	rAIE.xx	GSd.xx	J Pr.xx	J St.xx	Ent1.xx	Ent2.xx	Ent3.xx	Ent4.xx
1	StPt	80	00:04						oFF	oFF	oFF	oFF
2	SoAK		00:05						oFF	oFF	oFF	oFF
3	rAIE	100		600					oFF	oFF	oFF	oFF
4	SoAK		00:04						oFF	oFF	oFF	oFF
5	StPt	150	00:02						oFF	oFF	oFF	oFF

Principles for programming is described in the manual for controller.

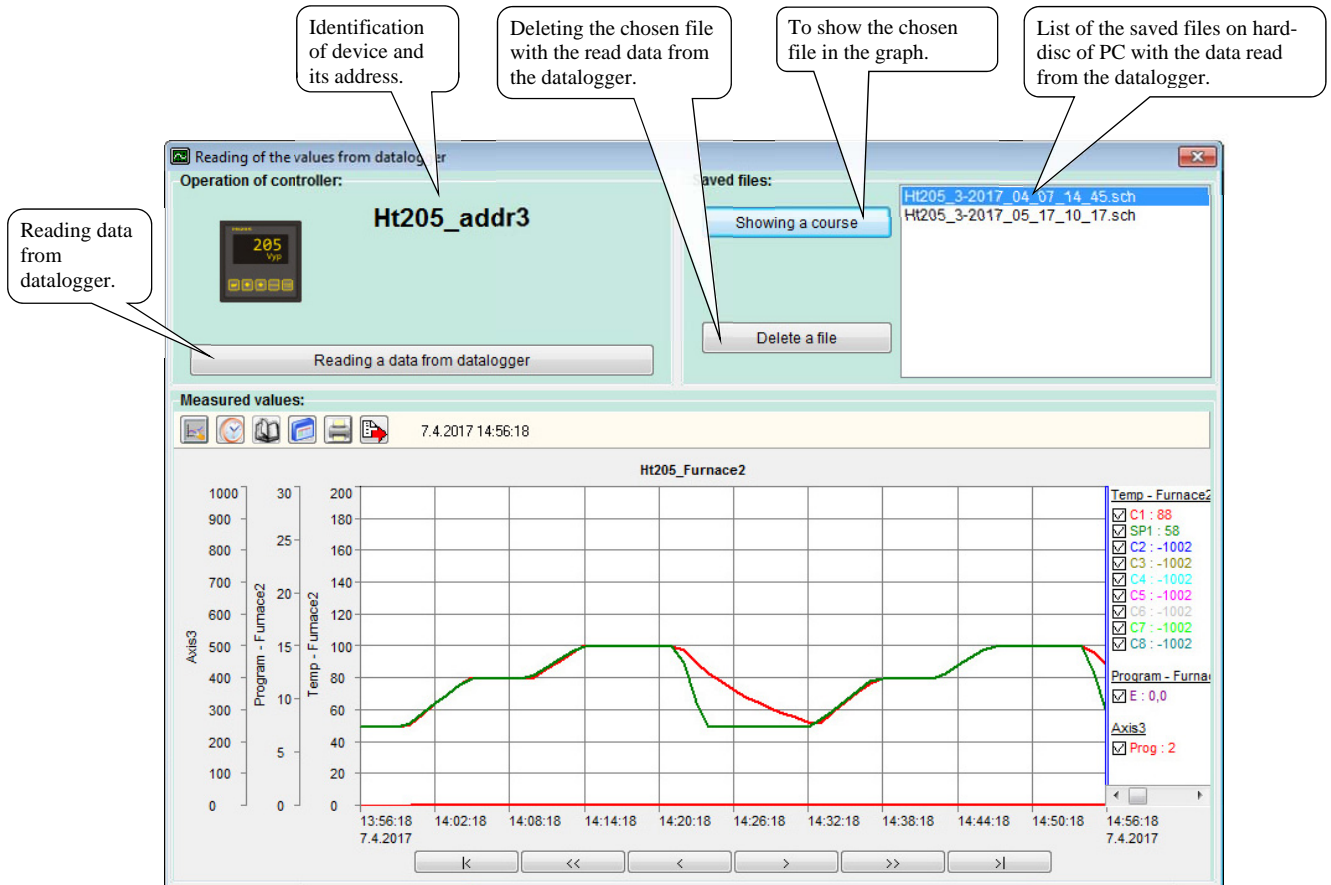
Procedure of programming is as follows:

- For editing a new program, press the button „New program“. It will create a blank editing form. If you wish to modify the program saved on hard-disc of PC, you need to choose the requested program from the list of programs. If you wish to reedit the program from the controller, you will choose the number of the program and click the button „Reading from controller“.
- Enter the title of program, under which the program will be saved on hard-disc of PC.
- Choose or enter the number of the step for editing and set the parameters for this step (type of step, stp value, ...). Entering of time data is in the format „hh:mm“, whereas if 2 figures are set, it is possible to enter the symbol „:“. However, if the third figure is set and the separate symbol „:“ was not inserted, then the separate symbol is inserted automatically. The parameters that have no meaning for the edited step are not displayed.
- After you finish editing a program, you should save it on hard-disc by clicking the button „Save a program“. If the file with the same title exists on hard-disc of PC, the user is informed about it by notice with option to cancel the editing or to permit the re-writing the file.
- In case of need, you should choose the number of the program in the controller and by clicking the button „Writing to controller“, the program is written on the defined position in the controller.

Notice: When you write the program into the controller that includes the program step with stp value beyond the operational range of stp value of the controller „SP1 Lo“ and „SP1 hI“, this value will not be written and it comes to the error in writing a program into the controller.

3.2 Operation of datalogger in device

If the device is equipped with datalogger, the button there is the button „DLogger“ shown in the relevant panel. By clicking this button, the window for operation of datalogger is shown, see picture below.



How to transmit data from device to PC

Reading data from the device starts by clicking the button „Reading a data from datalogger“. The transmission is indicated in the panel of the part „Operation of controller“. When the data transmitting is finished, data are saved on the hard-disc in PC with the title DEVICE_ADDRESS_YEAR_MONTH_DAY_HOUR_MINUTE.

The transmitted data are saved on the hard-disc into the folder „C:\HTH8\Ht_Monit\Data\DLogg\“.

Rate of transmission depends on the period for reading values from devices (the longer the period is, the faster the reading data from datalogger is).

How to view old data

In the panel of the part „Saved files“, the list of saved files on hard-disc in PC is shown. By choosing the file and clicking the button „Showing a course“, the course is shown in the lower part of the panel.

Deleting the file with data from the hard-disc of PC

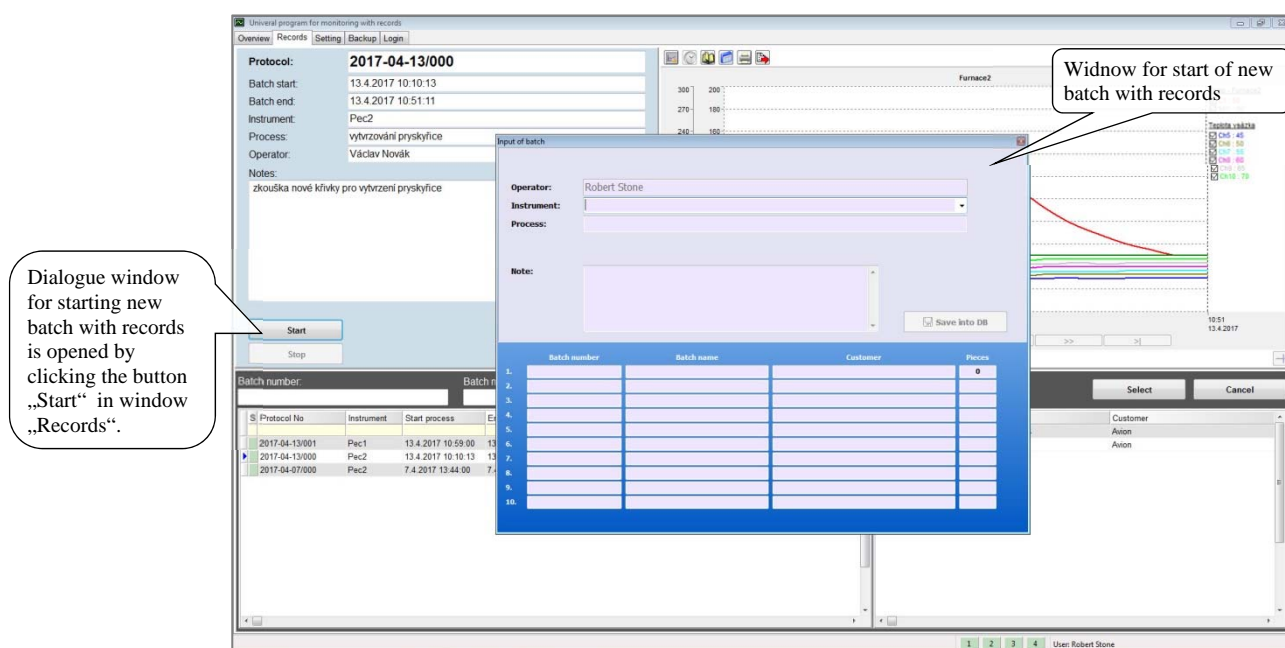
If the file on the list is chosen, then it is possible to delete it by clicking the button „Delete a file“, then the file is deleted from the hard-disc in PC. To recover these data that were deleted in this way is not possible anymore.

4 Panel „Records“

In the panel „Records“ you can:

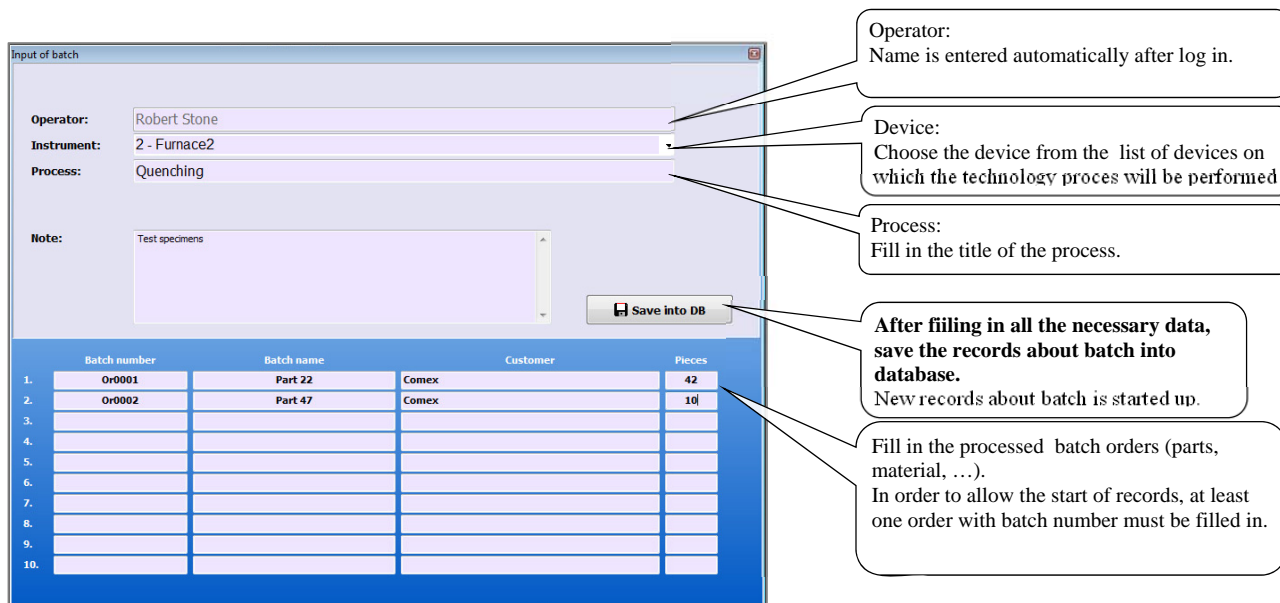
- Start and end the records processing.
- Browse through the archived records,
- Edit the archived records,
- Print the protocols.

4.1 Start of new batch with records



To fill in data about new batch with records

In order to fill in data to the records about new batch, you can choose most frequently used data.



Starting of technology process

Technology process can be started either by the device or for example by starting a program stored in the controller in the software HtMonitEv.

Click the button „Program“

In the window „Devices programming“ choose the requested program and click the button „Start“

In the window „Records“, you can view the actual state of the technology process.

Graph of records for batch marked in the table.

Indication of running records for batch in the overview.

Indication of device on which the records for batch run .

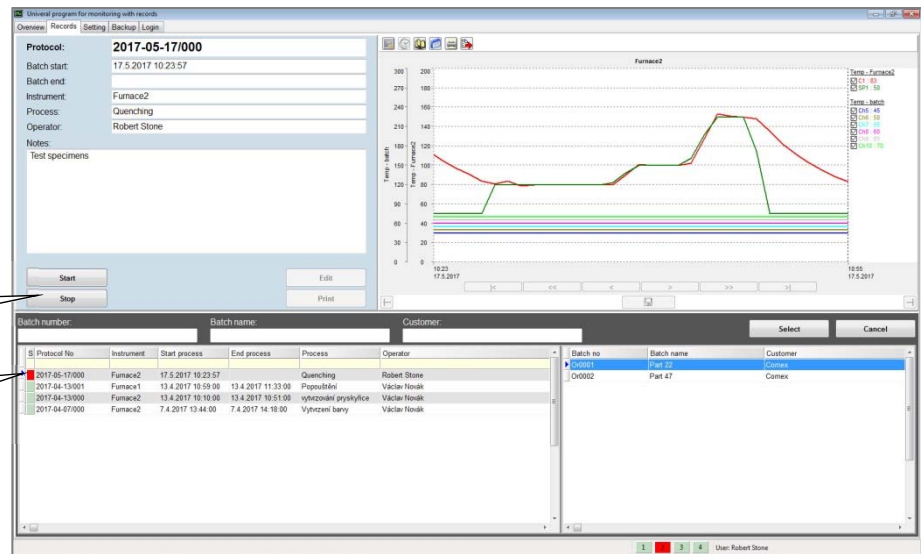
Protocol No.	Instrument	Start process	End process	Process	Operator
2017-05-17/000	Furnace2	17.5.2017 10:23:57	13.4.2017 11:33:00	Quenching	Robert Stone
2017-04-13/001	Furnace1	13.4.2017 10:59:00	13.4.2017 10:51:50	Provozobeh	Václav Noušek
2017-04-13/000	Furnace2	13.4.2017 10:10:00	13.4.2017 10:51:50	vytřezování pryskyřice	Václav Noušek
2017-04-07/000	Furnace2	7.4.2017 13:44:00	7.4.2017 14:18:00	Vytřezení bari	Václav Noušek

Ending the records for batch

The records for a batch can be ended up in the window „Records“ by choosing the requested records for batch and by clicking the button „Stop“

2nd step – click the button „Stop“.

1st step – choose the records that you wish to stop.



4.2 Editing records for batch

The user, who has the rights set for editing, can modify almost all the parameters in records for batch. You can modify the graph as well as the records for a batch separately.

Modification of graph

For the finished records for a batch you can shift the start and the end of the records, scale of new Y-axes, ...

1. step – click the icon for showing the time ruler.

2. step – move the time ruler on the requested end of records.

3. step – click the icon “End of records”.

4. step – save the new setting of time axis.

You can also modify the beginning of the records in the similar way.

How to modify the records for a batch

You can modify all the data in the records for a batch only with exemption of the name of the operator who set the records for a batch.

1. step – click the button „Edit“ to open the window „Edit of batch“.

2. step – make changes in the window „Edit a batch“.

3. step – save the performed changes

4.3 To print the protocol

All the information given for the processed batch and the graph with the course of the processing is shown in the protocol.

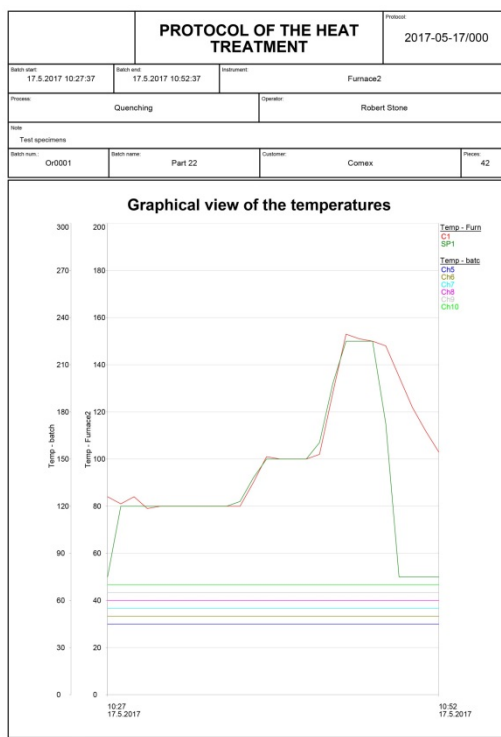
1. step – click the record for batch that you wish to print.

2. step – click the requested batch order.

3. step – click the button „Print“.

4. choose the printer and click the button „OK“.

Appearance of the printed protocol:



How to place logo into protocol

You can place the logo in left-hand upper corner of the protocol. Proceed as follows:

- Create the logo with dimensions cca 50 x 20 mm in the graphic program. Logo must be saved in the format „*.bmp“.
- Logo should be saved in the directory „HtMonitEv/pics“ with the name „print_logo.bmp“.
- Verify the appearance of protocol with logo.



5 Panel „Setting“

For the software to function properly, it is necessary to perform the proper setting so that it should correspond to the requirements on monitoring. The appearance of the window is given below.

The screenshot shows the 'Setting' window for the HtMonitEV 6.0 software. It is divided into several sections for configuring different communication panels (Panel 1 to Panel 4). Callouts provide the following information:

- Setting the type of communication on address 1.** and **Setting the type of the communication on address 2.** (Pointing to the 'Communication' dropdown menus for Panel 1 and Panel 2).
- Type of connected device (software will read it itself by clicking the button „Detect“).** (Pointing to the 'Type of device' dropdown menu).
- Configuration of the connected device.** (Pointing to the 'Secondary contr.' field).
- Device can work with Slave controllers (system Master – Slave), here you can choose the number of controllers** (Pointing to the 'Slave' checkbox and the 'Slave' field).
- Setting of time periods.** (Pointing to the 'Setting of time periods' section with fields for 'Period for reading from devices (s)', 'Period for archiving (min)', and 'Period for user autotip (min)').
- Setting of language of application and protocol.** (Pointing to the 'Setting of language' section with 'Application' and 'Protocol' dropdowns).
- Setting of serial communication line.** (Pointing to the 'Serial communication line' section with 'Comport' and 'Rate' fields).
- Setting of LAN interface and convertor GNOME.** (Pointing to the 'LAN communication line' section with 'LANPort' and 'GNOME settings' buttons).
- Setting the groups with records for a batch. Description is on page 11.** (Pointing to the 'Settings of records' section).
- All changes in the setting must be confirmed.** (Pointing to the 'Confirm Setting' and 'Cancel Setting' buttons at the bottom right).

5.1 Setting of type of communication

For each section it is possible to set the way of communication with devices.

A dialog box with three radio button options: 'No communication' (selected), 'Serial communication', and 'LAN communication'. It includes 'Accept' and 'Cancel' buttons at the bottom.

No communication is set, the devices is not monitored.

A dialog box with three radio button options: 'No communication', 'Serial communication' (selected), and 'LAN communication'. It includes 'Accept' and 'Cancel' buttons at the bottom.

For monitoring of values from the devices, the serial communication interface will be used which will be defined by setting the serial communication line.

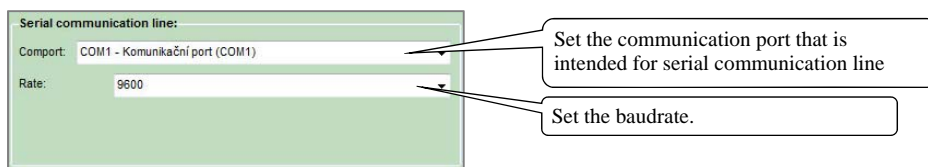
A dialog box with three radio button options: 'No communication', 'Serial communication', and 'LAN communication' (selected). Below the options are input fields for 'IP:' (192.168.0.25), 'Port:' (10025), and 'Password:'. It includes 'Accept' and 'Cancel' buttons at the bottom.

For monitoring of values LAN interface will be used.

This interface can be used in the connection with the convertor GNOME (LAN/EIA485) or with the devices Ht200, Ht205, equipped with LAN interface.

Convertor GNOME can be configured (IP address, port, alternatively password) via software HtMonitEv. Devices Ht200, Ht205 must be configured in menu of device (configuration level, menu „LAN“)

5.2 Setting of serial communication line

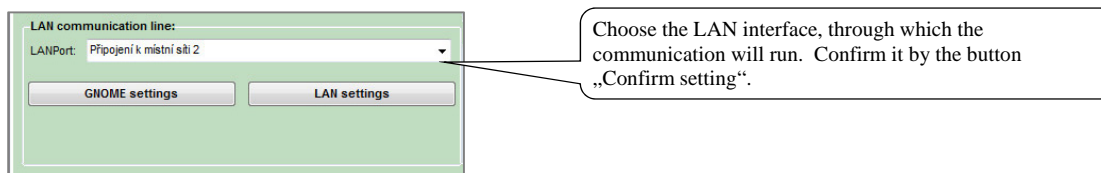


Setting of communication line must be confirmed by clicking the button „Confirm setting“.

5.3 Setting of LAN interface

For proper function of LAN interface you need to set the following:

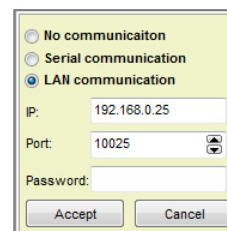
- Choose the LAN interface on PC, through which the communication will run.



- Match **IP address and port number** for the communication of PC with convertor GNOME (LAN/EIA485) or with devices Ht200, Ht205. Matching must be realized by the network administrator, who must also ensure the passage of data through LAN network (by setting Firewall, sub-networks, ...).
- Set the convertor GNOME, controllers Ht200/205.
- Set the matched IP address, number of the port and password (if the password is used) in the window for setting of communication of all monitored devices.

With help of one convertor GNOME you can connect one as well as more devices.

Even if you use single convertors GNOME, addresses 1 to 4 must be set in devices 1 to 4.



Brief description of network LAN can be found on page 36.

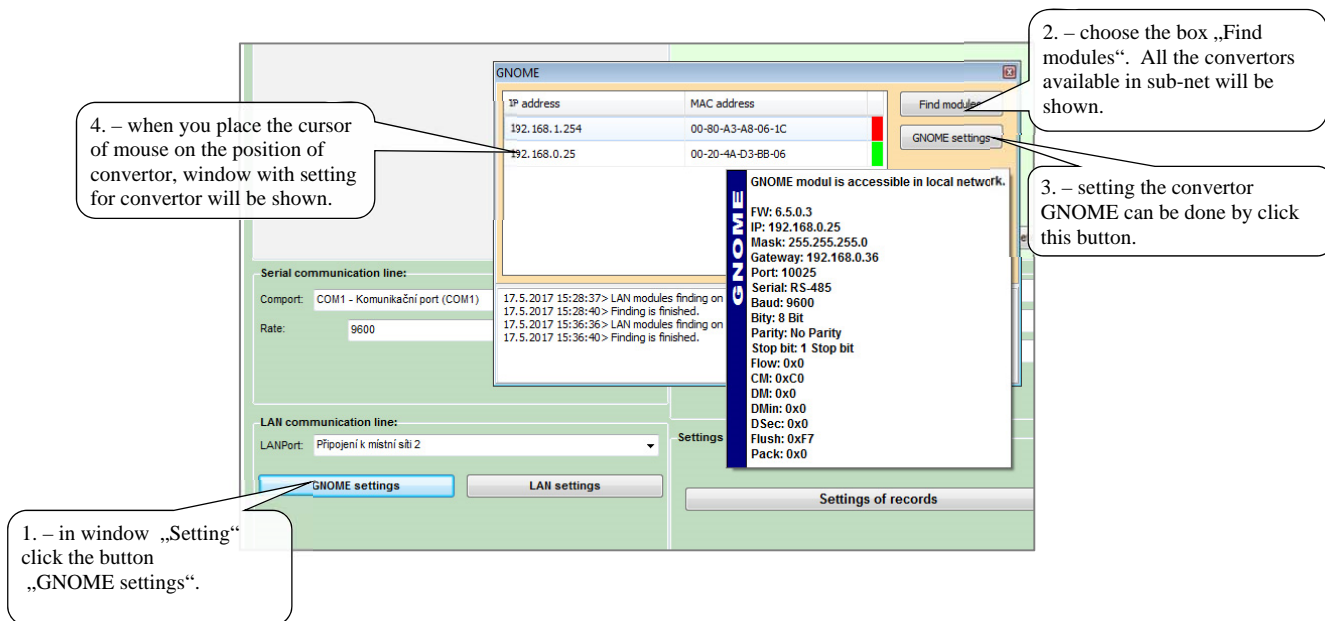
Setting of LAN interface in devices Ht200, Ht205

The setting will be performed in the configuration level of device, menu LAN.

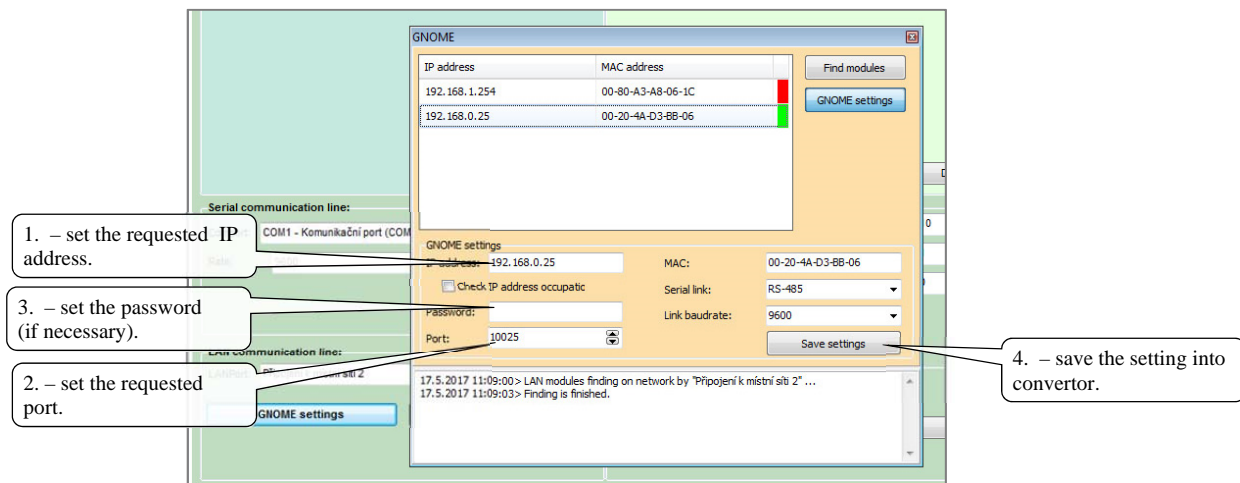
```
Conf/LAN
>IP      192.168.0.100
SNET    255.255.255.0
IPG      192.168.0.0
Port     10000
LAN restrict  Read
```


How to set the convertor GNOME

For the convertor GNOME you can set IP address and number of port with help of tools in software HtMonitEv.



Window for setting the convertor GNOME



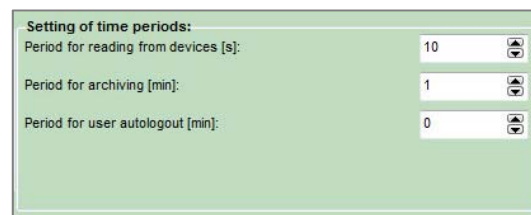
If the convertor GNOME is linked through sub-network and it is not displayed in the list (initial address of convertor is 192.168.1.254), you can proceed during its setting in the following way:

- Enter the MAC address of the convertor,
- Set the requested IP address and number of port,
- Save the setting,
- If the setting was not successful, try to save the new setting again.

5.4 Setting of time periods

You can set in the window:

- Period for reading from devices.
- Period for archiving.
- Period for user auto logout. If this period is set to 0, user will not be automatically logout.



Setting of time periods:

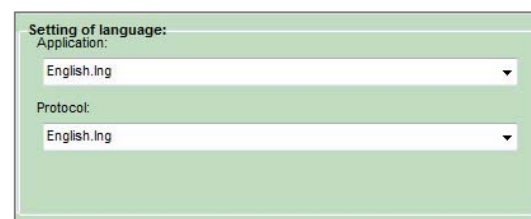
Period for reading from devices [s]:	10
Period for archiving [min]:	1
Period for user autologout [min]:	0

not

5.5 Setting of language for application and protocol

You can define freely:

- Language for application.
- Language for protocol.



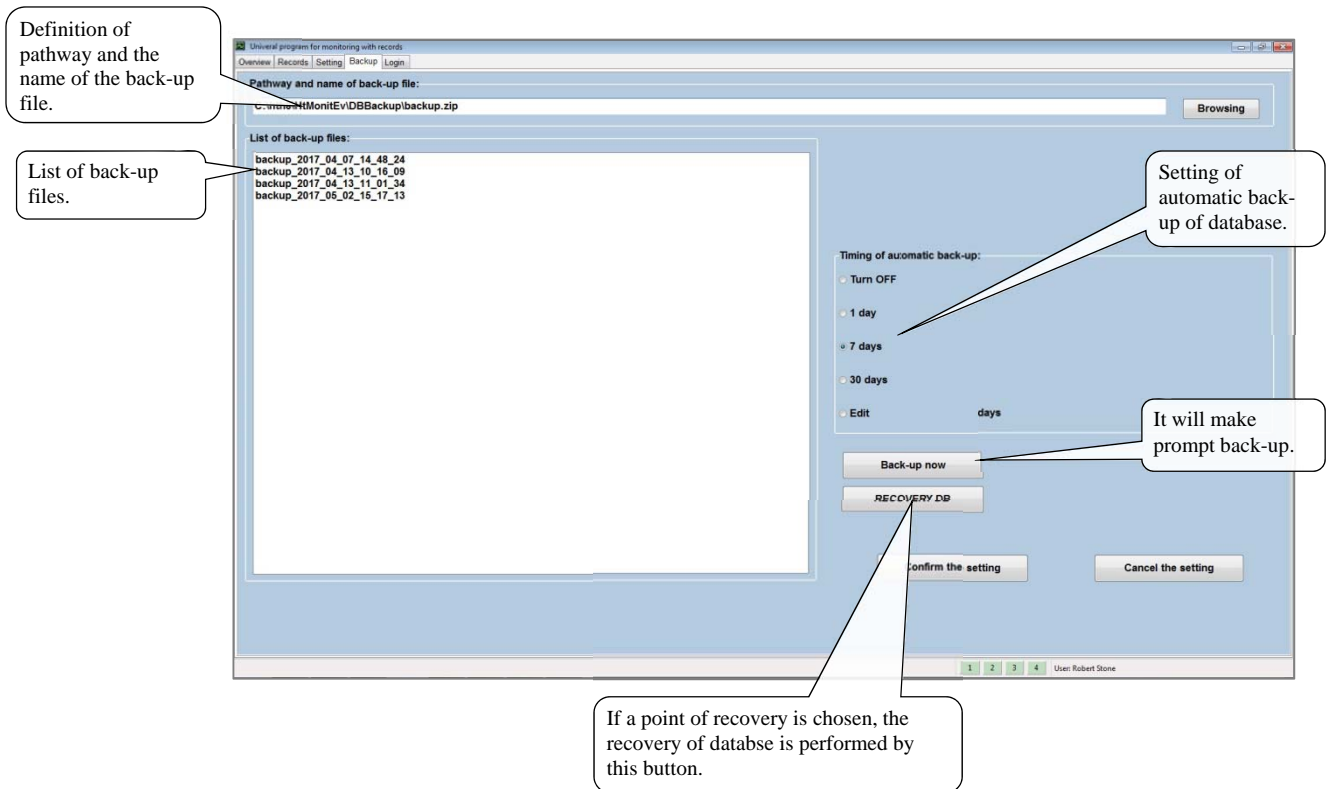
Setting of language:

Application:	English.lng
Protocol:	English.lng

6 Panel „Back up“

Software is equipped with integrated tools for work with inner database.
The main functions are:

- Back up of internal database,
- Recovery of internal database from the back-up files.



Back up of database

Software enables automatic back-up of internal database. Setting can be carried out in the section „Timing of automatic back-up“.

The main parameter is to define the pathway and name of the back-up file.

During the back-up, date and time of the back-up is added to the name of the file. In section „Timing of automatic back-up“ It is possible to set the time interval of individual back-ups.

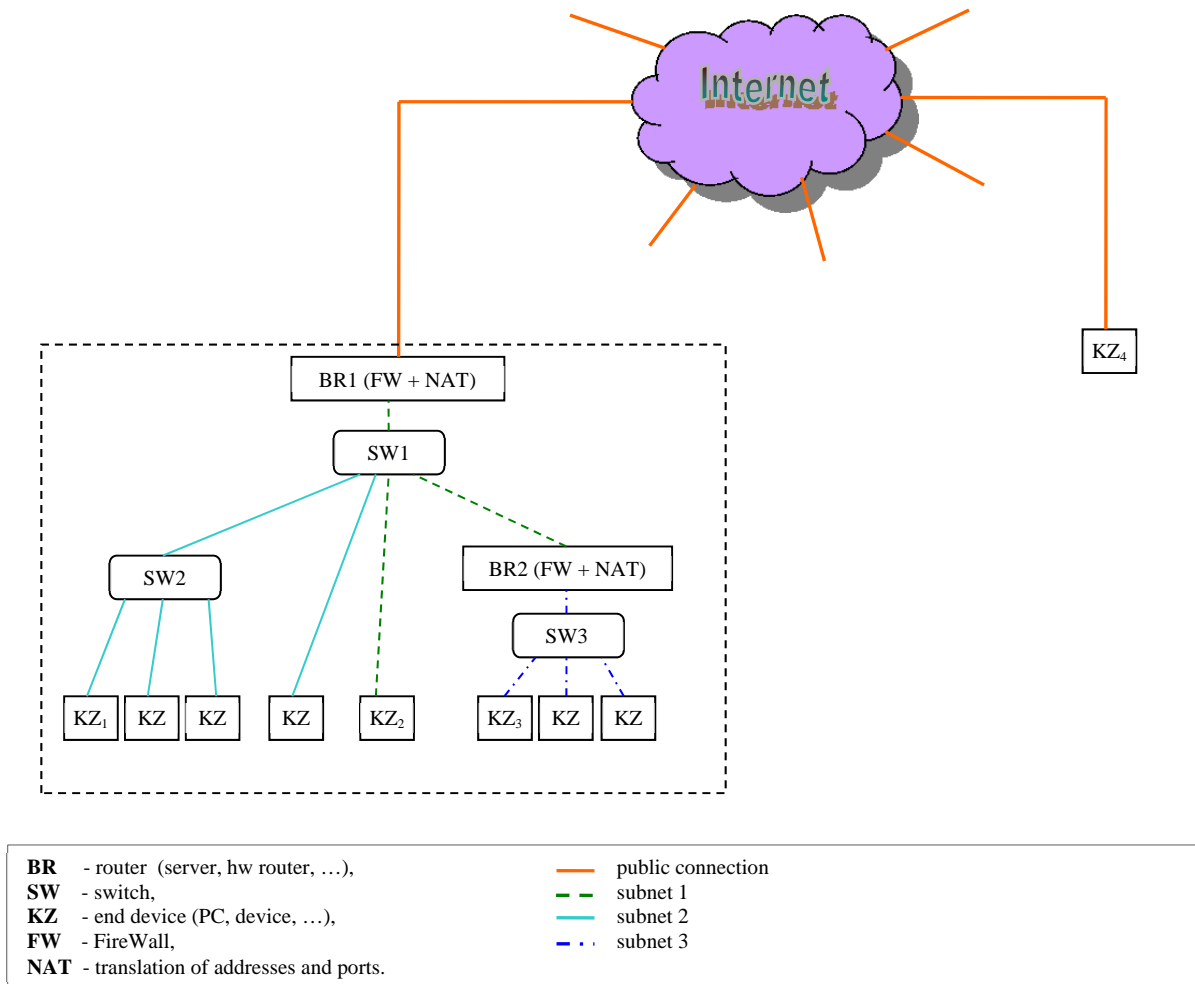
The new file, which contains the copy of total internal database, is created with each back-up.

Recovery of database

In section „List of back-up files“, you will choose the database and click the button „RECOVERY DB“. The main database of software is rewritten by this operation.

7 LAN – brief description of network

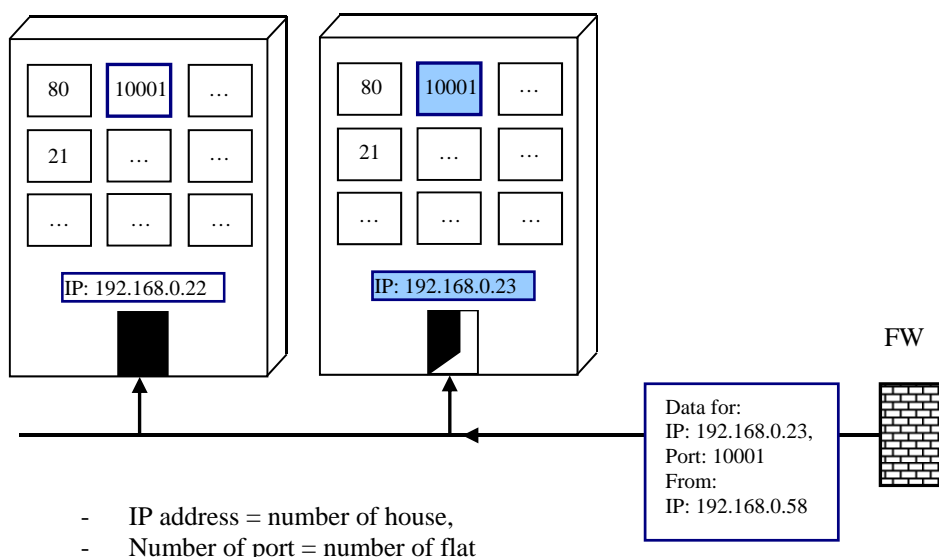
The interconnection of all communication devices within the frame of internet, company or home networks is solved with help of infrastructure of network (mutual interconnection of all devices is practically impossible). For creating the network infrastructure, these network components are used (routers, switches, hubs, ...), that ensure the data transfer in network. Indication of possible network infrastructure with description of terms is given in the picture below.



Example of net typology.

Each device linked to internet must be defined by the unique identification element, which is **IP** address. Devices can be linked to internet directly or with help of **routers**, which ensures the translation of addresses. Behind the router you can use practically any structure with large number of end devices (local network). From point of internet, this structure is hidden and it appears only as one device. The local network can be further divided into various groups either physically, with help of routers, or logically, with help of group of addresses defined with the mask of network.

If the communication between 2 the end devices is requested, this communication is defined by source IP and end IP address. The both devices can exchange large amount of various information, for that reason one physical interconnection is divided into many virtual connections. Then it appears as if there were many independent connections. Each of these virtual lines (port) is marked with own number, i.e. **number of port**. If we concentrate on the transmission of one sort of specific information (communication with device) during this transmission, this communication is defined with help of **IP address of source, destination IP address and number of port**. The data receiving on the end device can be described with the following picture.



Data transfer and function of network elements will be explained on 2 examples, where typology of network is given in the picture on page above.

Example 1. Communication between devices (end devices - KZ_1 and KZ_2). The first mentioned device will send data to switch SW2, which will hand over data to switch SW1. SW1 moves data further. BR1 will find out from these incoming data that the end IP address is inside the network and for that reason the data do not go through to internet. SW1 will deliver data to KZ_2 . During transmitting the reply from KZ_2 back, data go through SW1 to SW2 and KZ_1 . If there is a network component that restricts the communication (FireWall), then this component must be set in the way so that it would enable the passage of the requested data.

Example 2. The communication between devices KZ_1 and KZ_4 . Data from KZ_1 moves on in a similar way as in the example above up to SW1. Here data are handed over to BR1, which finds out the destination address inside the internal network. It records the address of source KZ_1 and end KZ_4 and it will change in data the source address from KZ_1 to its own address BR1. These data changed in this manner moves on internet. KZ_4 will receive the data and during the replying data are sent on the address BR1. The router will receive data and it will find out the source address of the reply KZ_4 and on basis of the stored information, it will send the reply to the address KZ_1 .

If the communication is initiated from the opposite side, which means from KZ_4 to KZ_1 , the situation is more complicated. The address KZ_1 can't be put directly (not public address) into the destination address, but the address of input gate BR1 must be given here. After BR1 receives data, it does not know where these data to put further on. For these purposes NAT must be used on the input gate. NAT will ensure re-routing of ports. The re-routing is defined by entering for example the number of port 10000 on internal address corresponding to the address KZ_1 . For sending data from KZ_4 to KZ_1 , the address BR1 and the communication port 10000 must be used.

In the communication route, you can use the filter (FireWall) that can restrict the communication. If it comes up to the input of FireWall **FW** the communication with prohibited IP address or with the prohibited number of port, data are not transmitted further. The components must be configured in the way so as not to block the requested communication.

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